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### BML-787-CB356-EWT-DS/W

伺服电机自动剪线横筒式绷缝机

Servo motor cylinder bed interlock sewing machine with automatic trimmer

### ● 技术特色 PRIMARY CHARACTERISTIC

适用于一般中厚料平缝、下摆车缝

例如：各式内衣裤、运动衫接缝(埋压拷克骨)及折下摆车缝等。

Applicable to medium-heavy duty fabric for general seaming and hemming. For example, all kinds of underwear, sportswear for covering and hemming etc.

### BML-787-CB356-EST-RP-A/B-DS/W

伺服电机自动剪线横筒式绷缝机

(附后拖轮装置)

Servo motor cylinder bed interlock sewing machine with automatic trimmer and rear puller device

### ● 技术特色 PRIMARY CHARACTERISTIC

适用于各式内衣裤、运动服接缝及折下摆车缝等。

Applicable to medium-heavy weight fabric for general seaming and hemming. For example, all kinds of underwear, sportswear for covering and hemming...etc.



#### 稳定精准下切线组(专利设计)

精心改良下切线机构，增加回刀限位机构，避免回刀松动，与机壳干涉。下切线所有配件全部精加工，采用特殊材料与热处理工艺，刀架零件配合无间隙且顺滑无卡点，切线稳定精准。

The patent structure provides stable cutting and easy maintenance. Newly designed the blade for bottom thread and top thread in order to control the broken stitches.



#### 分离竖式抬压脚组(专利设计)

采用分离竖式抬压脚组，分离两段固定抬压脚电磁铁，无振动、无噪音，电磁铁采用磁吸式，基本无间隙，反应更灵敏。

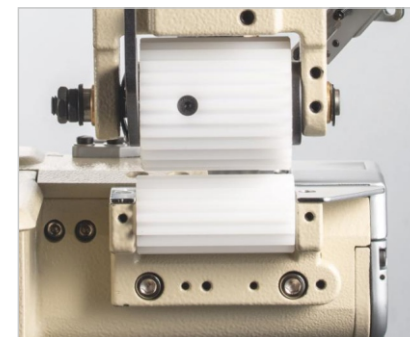
it adopts independent&vertical type presser foot-lifter solenoid; low vibration and low noise. The magnetical type solenoid make space to be very small and more sensitive response.



#### 上剪线装置(专利设计)

专利精心设计，电动式切线刀组，各种角度调整简便，上剪小刀头勾线、剪断、夹线动作一气呵成，干净利落精准稳定。

Precise Patent design, electrical thread trimmer, easy to adjust from different angles, can catch, cut and clamp the thread smoothly together with stable performance.

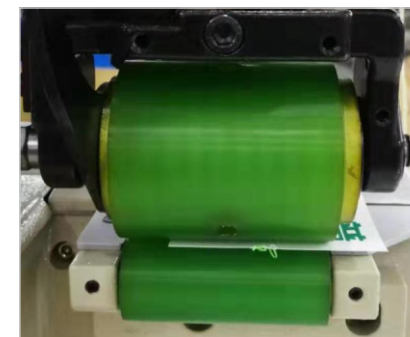


#### RP-单向式后拖轮组 (RP-A表示齿轮, RP-B表示平轮)

加长下滚轮长度，使送布稳定，降低故障率，更换容易，不因速度快慢，产生大小针。

RP-A Single direction rear puller device( gear type)  
RP-B rear puller device (flat type)

To extend the length of lower feed roller. To offer you more stable feeding, low breakdown and easy to repair. The machine speed don't disturb the stitch length.



#### RP-B平轮组

平轮胶轮采用特殊材料制造，不易磨损，薄料不会有印痕。

RP-B flat type rear puller

the flat rubber wheels is made of special materials, which is not easy to wear and tear and no printing mark on thin materials.



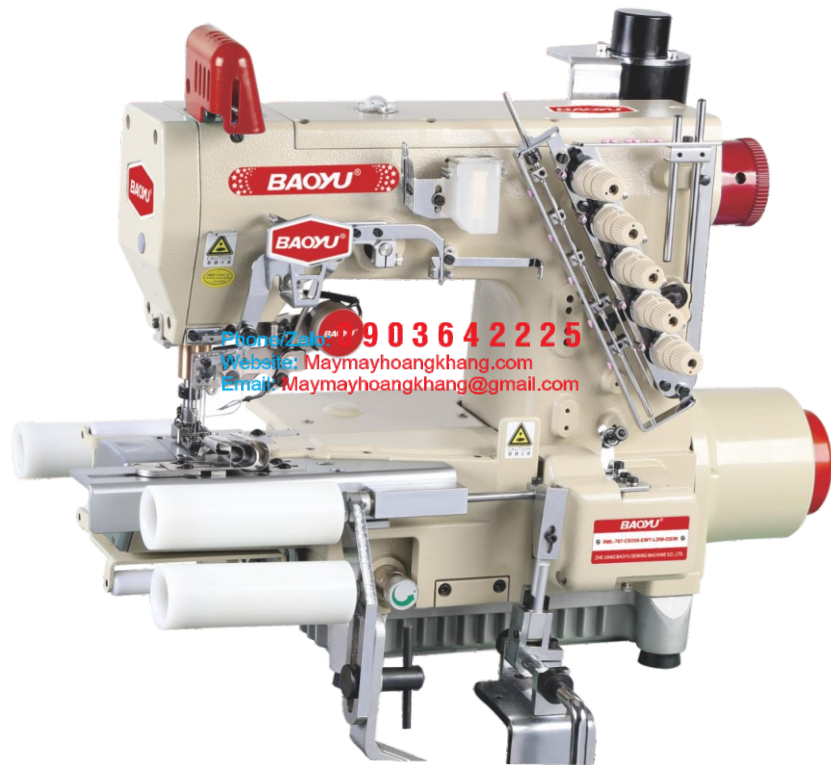
#### 上剪线装置(专利设计)

专利精心设计，气动式切线刀组，各种角度调整简便，上剪小刀头勾线、剪断、夹线动作一气呵成，干净利落精准稳定。

Upper thread trimming device (patented design)

Precise Patent design, electrical thread trimmer, easy to adjust from different angles, can catch, cut and clamp the thread smoothly together with stable performance.





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### BML-787-CB356-EWT-L200-DS/W

伺服电机自动剪线横筒式绷缝机(附环型螺纹裤头松紧包装装置)  
servo motor cylinder bed interlock sewing machine with automatic trimmer and tubular & ribbed elastic waistband attachment.

#### ● 技术特色 PRIMARY CHARACTERISTIC

适用于男女内裤、环型螺纹裤头松紧带包缝。  
Applicable to men & women's underwear for tubular elastic band attaching seaming...etc.

### BML-787-CB356-CF-DS/S

三合一直接驱横筒式绷缝机  
3 in 1 direct drive cylinder bed interlock sewing machine

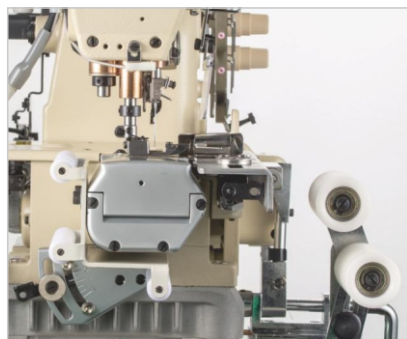
#### ● 技术特色 PRIMARY CHARACTERISTIC

适用于一般中厚料平缝、下摆车缝、埋压拷克骨、包边缝、各式针织品、运动服压线、运动裤裤头、休闲服折袖口、折下摆等。  
Applicable to medium-heavy duty fabric for general seaming, hemming, covering and binding for different knitting materials, sportswear covering, binding for sport trousers, sleeve folding or bottom hemming for leisure wear etc.



**L200- 上裤腰装置**

“卡钳式”膝动开关,无须切割桌板、钻孔、装钉螺丝,安装简单  
The "clamp" type knee switch, no need to cut the table, drill hole or install screw. it is easy to assemble.  
“折叠式”连杆设计,开启前盖方便  
The "folding" type lever design, easy to open the front cover.



**可调式撑开器**

可调式撑开装置,适应各种尺寸的腰头缝纫  
Adjustable expanding device, suitable for all sizes of waistband sewing



**包边器**

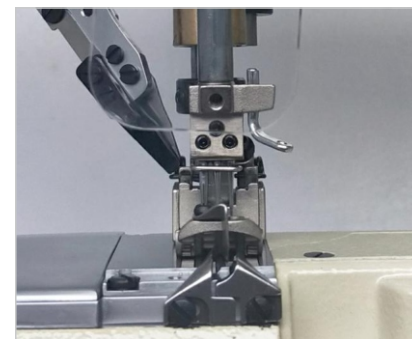
可更换式多规格包边喇叭,适用于各种厚料罗口及内裤暗筋的包边车缝  
Replaceable, multi-standards edging binder, suitable for various thick ribbed sleeve or underpants elastic tape binding.



**包边缝**  
Binding

无需更换前盖,仅需另行够买一组规格件,即可使用原“平台式三针绷缝机之喇叭(包边器)”,提供如平台式绷缝机的标准式包边缝。  
No need to change the front cover, only need to buy one extra standard parts, can make the flat type 3 needle interlock (binder) to supply the standard binding function.

集折下摆、埋压拷克骨、包边三种基本功能合一的多功能、切换容易之省钱机种。  
Bottom hemming, covering, and binding, 3 basic functions are mixed together; easy to change and save money for customers.

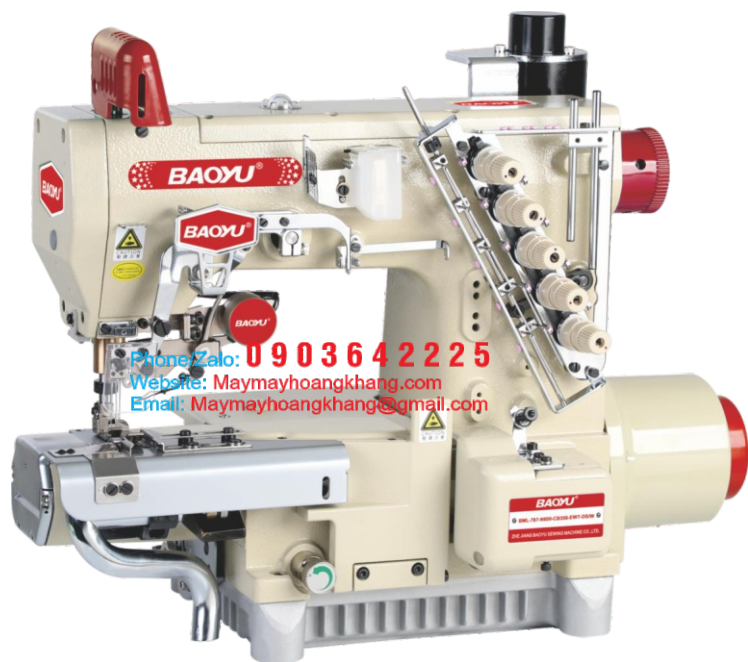


**埋压拷克骨**  
Covering



**下摆车缝**  
Bottom hemming





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### BML-787-N600-CB356-EWT-DS/W

伺服电机自动剪线横筒式绷缝机  
(附左切刀功能)

Servo motor cylinder bed interlock sewing machine with automatic trimmer and left hand side fabric cutter

#### ● 技术特色 PRIMARY CHARACTERISTIC

全新设计之(左切刀)切布边功能, 操作容易, 稳定性更佳。适用于各式针织品、T恤、汗衫之下摆工作 (附左修刀修齐布边后, 再进行下摆车缝工作)

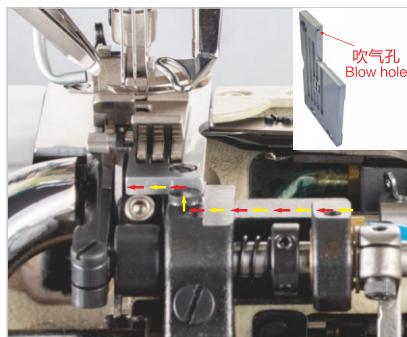
All new design (left side cutter) to cut the fabric edge, easy operation and more stable performance. it is suitable for all kinds of knitwear, T-shirts bottom hemming (the left side cutter cut the extra fabric edge first, then hem the bottom edge)



#### 专利设计吸布屑管组

精心设计的铜管吸布屑装置,坚固、耐用、外形小巧, 大大提升操作空间

The well-designed copper pipe suction device is sturdy, durable and compact.



#### 专利设计针板吹气装置

精心设计的针板吹气装置, 针对于缝制柔软弹力卷起面料, 先把面料吹平, 然后再切, 保证面料切边平整, 缝制效果更佳。

专利号: 201821406371X

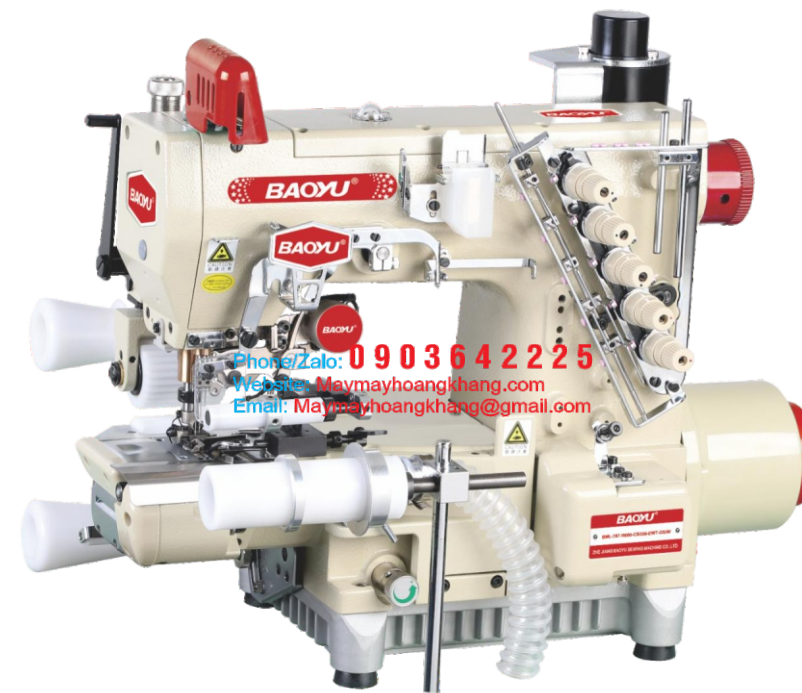
The well-designed needle plate blowing device is designed to sew a soft stretch fabric, first flatten the fabric, and then cut it to ensure that the fabric is trimmed and the sewing effect is better.



#### 精心改良外盖组

精心设计的外盖改良、折下摆组件改良, 圆弧流线形设计, 操作方便与快捷。

The well-designed outer cover is improved, the folding hem component is improved, and the arc is streamlined, which is convenient and quick to operate.



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### BML-787-R600-CB356-EWT-DS/W

伺服电机自动剪线横筒式绷缝机  
(附右切刀功能)

Servo motor cylinder bed interlock sewing machine with automatic trimmer and right hand side fabric cutter

#### ● 技术特色 PRIMARY CHARACTERISTIC

全新设计之(右切刀)切布边功能, 操作容易, 稳定性更佳。适用于男女内裤裤腰之松紧带缝合, 配合右切刀装置, 更能提高缝制品质。

All new design (right side cutter) to cut the fabric edge, easy operation and more stable performance. it is suitable for men & women underpants for attaching elastic waistband; with right side cutter, to make the sewing more higher quality.



#### 可调式松紧支架

松紧支架可调节, 可调节范围增加至14mm-70mm, 适应松紧带规格更加广泛;

The elastic bracket is adjustable, and the adjustable range is increased to 14mm-70mm, which is suitable for a wider range of elastic band specifications;



#### 一体成形开口式固定风管设计

采用一体成形开口式固定风管设计, 安装容易且外型美观;

Integrated forming open type suction tube design for easy installation and beautiful appearance.



#### 单向式后拖轮组 (A表示齿轮, B表示平轮)

加长下滚轮长度, 使送布稳定, 降低故障率, 更换容易, 不因速度快慢, 产生大小针。

A- back towing unit (gear)

B- back towing unit (flat wheel).

To extend the length of lower feed roller. To offer you more stable feeding, low breakdown and easy to repair. The machine speed don't disturb the stitch length.





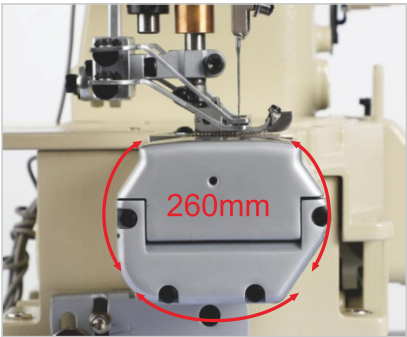
**BML-787-CB356-DL-DS/S**

直驱花饰缝横筒式绷缝机

Direct drive cylinder bed interlock  
Sewing machine with decorative sewing

● 技术特色 PRIMARY CHARACTERISTIC

由十六个花盘变化，利用针线之搭配，可缝数十种不同花样，适用于高级衣饰及特殊花样缝。  
To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality clothes.



**密封式侧盖及短横筒设计**

采用密封式侧盖，彻底解决了漏油问题，特殊短横筒设计(自筒边到压脚边缘仅33mm)，让操作更流畅；采用圆周260mm的细筒型设计，车缝小口径的圆筒型针织物更加便利。  
Using sealed type side cover, completely solve the side cover leaking problem. In additional, the special short cylinder design which the distance between side cover to presser foot is 33mm, more operation more smoothly.  
The small cylinder design whose circumference is 260mm, make it more conveniently to sew small-sized tubular goods.



**花盘**

由十六个花盘变化，利用针线之搭配，可缝数十种不同花样，适用于高级衣饰及特殊花样缝。

**Different cams**

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality clothes.



**BML-787-CB356-EWT-TF-DS/W**

差动自动剪线横筒式绷缝机

(附上送牙装置)

Differential Automatic thread-trimming  
Cylinder interlock sewing machine  
(with upper feed-dog feeding device)

● 技术特色 PRIMARY CHARACTERISTIC

适用于高端缝制,双层面料缝制不易错层,使压骨及折下摆车缝更平整美观，不起波纹。吃厚能力更强。  
It is suitable for high-end sewing, and the double-layer fabric is not easy to be staggered, so that the covering and bottom hemming sewing is more flat and beautiful, without ripples. It is able to sew more thicker fabrics.



**上送牙装置**

双层面料不易错层，压骨、折下摆更平整美观，不起波纹。吃厚能力更强。

**Upper feed-dog feeding device**

The double-layer fabric is not easy to be split, and the covering and bottom hemming are more flat and beautiful, and there is no ripple. It is able to sew more thicker fabrics.



**上送牙驱动结构**

上送牙驱动结构完整、合理，零件更精密。

**Upper feed-dog drive structure**

The upper tooth feeding drive structure is complete and reasonable, and the parts are more precise.



**上送牙调整刻度盘**

上送牙调整便捷、精准。

**Upper feed-dog adjustment dial**

The upper feeding teeth can be adjusted conveniently and accurately.