

JUKI®

MP-200N

Pinpoint Saddle Stitching Machine



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This pinpoint stitch machine is used for topstitching on the front facing of men's wear, as well as front flies, pocket mouths and trouser sides, as a cost-effective topstitching machine that offers increased productivity. In addition, its applicable working range has been widened to include various materials and other processes, such as the topstitching of collars for shirts, blouses and knits. The MP-200N has the newly added capability of sewing wider stitches and using thicker thread. It can be used for a wider range of applications requiring narrower to wider stitch widths.



MP-200NL

Excellent seam quality

- In addition to balloon-stitching (to produce seams with a hand-stitched touch), smooth sewing of chain-off stitches, and having other outstanding seam quality features of the highly regarded Columbia 100, the MP-200N achieves more improved sewing capabilities and a wider adjustment range.
- The machine comes with a box type feed that permits a split adjustment in both horizontal and vertical directions, thereby responding to the sewing of various types of materials. Additionally, the inclination of the feed dog is also adjustable in accordance to the material.

Positioning of needles with increased accuracy

- Gauges that are determined by the combination of needles and spacers are of the Columbia type. This improves the accuracy of the installation of needle positions, which determines the seam quality.

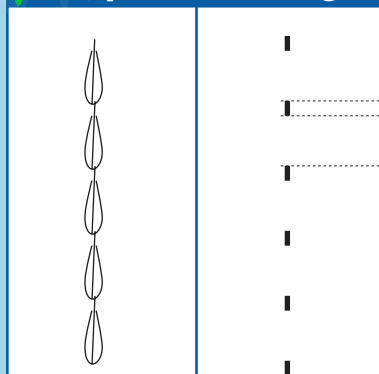
Wider range of applicable needle gauges and yarn counts

- Needle gauges support, using replacement parts, stitch widths from as narrow as 1.2mm to as wide as 5.0mm.
- The applicable range of yarn counts has been widened from #60 to #8 (B33, Nm = 120/3) for both Tetron and spun thread. This allows the machine to be used for topstitching a wider range of items.

Model name	Needle gauge	Gauge *	Applicable yarn count
MP-200NS (Needle gauge 1.6mm)	1.2mm	Option	Tetron, Spun #60~#30, B33~B46, Nm=120/3~60/3
	1.6mm	Provided as standard	
	2.0mm	To be replaced with the needle clamp spacer supplied with the machine	
	2.5mm	Option	
MP-200NL (Needle gauge 5.0mm)	3.0mm	Option	Tetron, Spun #30~#8, B46~B92, Nm=60/3~30/3
	4.0mm	Option	
	5.0mm	Provided as standard	

*Refer to "Replaceable parts of gauges" for a correspondence between gauges and needle gauges.

Pinpoint stitching



Reverse side
(Right side of the material during sewing)

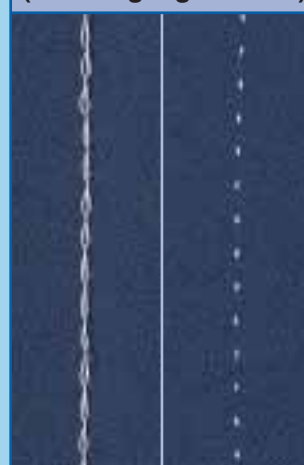
Right side
(Reverse side of the material during sewing)

*The [length of thread that appears on the right side of the material] is shorter than the needle gauge by approximately 0.5mm (depending on the material and sewing conditions).

[Length of thread that appears on the right side of the material]

Feed pitch

MP-200NS (Needle gauge 1.6mm)



Reverse side

Right side

MP-200NL (Needle gauge 5.0mm)



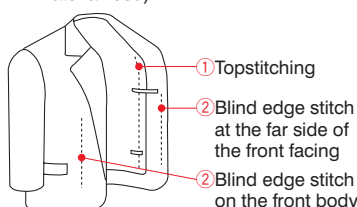
Reverse side

Right side

Uses of pinpoint stitching

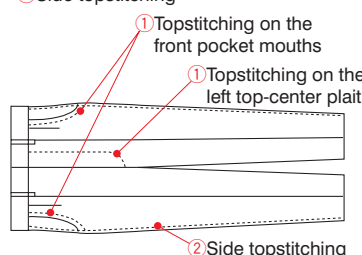
Men's coats and jackets

- ① Topstitching on the front facing
- ② Blind edge stitch at the far side of the front facing, and blind edge stitch on the front body (for preventing uneven material feed)



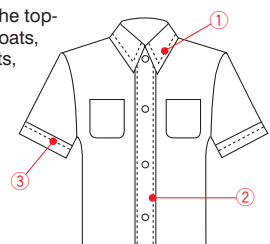
Trousers

- ① Topstitching on the front pocket mouths and left top-center plait
- ② Side topstitching



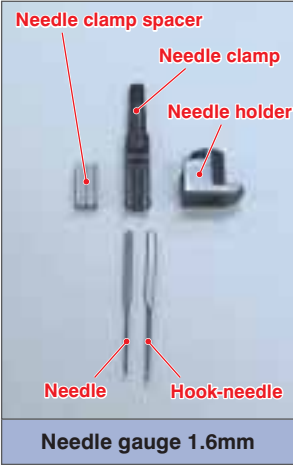
Miscellaneous

- ① Topstitching on collars of coats, ladies' cut and sewn garments, knit shirts, etc.
- ② Topstitching on the top-center plaits of coats, ladies' wear, shirts, etc.
- ③ Various kinds of topstitching on coats, ladies' wear, shirts, etc.

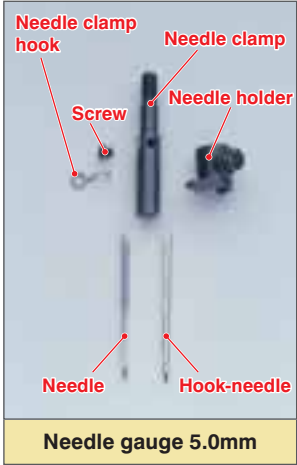


REPLACEABLE PARTS OF GAUGES

Replaceable parts			S type (1.6mm, standard)				L type (5.0mm, standard)			Remarks
			1.2 mm	1.6 mm	2.0 mm	2.5 mm	3.0 mm	4.0 mm	5.0 mm	
Part No.	Description	Quantity								
231-24100	Needle clamp S	1	▼	◎	▼	▼				S type, common
231-24308	Needle clamp spacer (1.2mm)	1	○							S type, exclusive to 1.2mm
231-24407	Needle clamp spacer (1.6mm)	1		◎						S type, exclusive to 1.6mm
231-24506	Needle clamp spacer (2.0mm)	1			●					S type, exclusive to 2.0mm
231-24605	Needle clamp spacer (2.5mm)	1				○				S type, exclusive to 2.5mm
231-24803	Needle clamp (3mm)	1					○			L type, exclusive to 3.0mm
231-24902	Needle clamp (4mm)	1						○		L type, exclusive to 4.0mm
231-25008	Needle clamp (5mm)	1							◎	L type, exclusive to 5.0mm
231-24209	Needle holder S	1	▼	◎	▼	▼				S type, common
SS-8090540-SP	Screw	1	▼	◎	▼	▼				S type, common
231-25107	Needle holder (3mm)	1					○			L type, exclusive to 3.0mm
231-25206	Needle holder (4mm)	1						○		L type, exclusive to 4.0mm
231-25305	Needle holder (5mm)	1							◎	L type, exclusive to 5.0mm
SS-7090530-SP	Needle clamp screw	1					○	○	◎	L type, common
231-25404	Needle clamp hook	1					○	○	◎	L type, common
SS-5060310-SP	Screw	1					○	○	◎	L type, common
231-22658	Presser S (asm.)	1	▼	◎	▼	▼				S type, common
231-22757	Presser L (asm.)	1					▼	▼	◎	L type, common
231-23003	Throat plate (1.4×3.0)	1	○							S type, exclusive to 1.2mm
231-23102	Throat plate (1.6×4.2)	1		◎	▼					S type, common to 1.6~2.0mm
231-23201	Throat plate (1.6×4.7)	1				○				S type, exclusive to 2.5mm
231-23300	Throat plate (2.2×5.6)	1								L type, exclusive to 3.0mm
231-23409	Throat plate (2.2×6.6)	1						○		L type, exclusive to 4.0mm
231-23508	Throat plate (2.2×7.6)	1							◎	L type, exclusive to 5.0mm
231-25750	Spreader fitting base (asm.)	1	▼	◎	▼	▼	○			S type, common/L type 3.0mm
231-38209	Spreader (JC1023)	1	▼	◎	▼	▼				S type, common
SM-4020301-SC	Screw	1	▼	◎	▼	▼	○			S type, common/L type 3.0mm
231-25800	Spreader (3mm)	1					○			L type, exclusive to 3.0mm
231-25909	Spreader (4mm)	1						○		L type, exclusive to 4.0mm
231-26006	Spreader (5mm)	1							◎	L type, exclusive to 5.0mm
231-36104	Looper clank	1	▼	◎	▼	▼				S type, common
231-21502	Looper clank B	1					▼	▼	◎	L type, common
SM-8060612-TP	Screw	2	▼	◎	▼	▼	▼	▼	◎	Common to types and sizes



Part number of gauge set	
Part No.	Description
231-24357	Needle gauge size 1.2mm S set
Not prepared	Standard specifications
Not prepared	Needle clamp spacer (accessory parts)
231-24654	Needle gauge size 2.5mm S set
231-24861	Needle gauge size 3.0mm L set
231-24960	Needle gauge size 4.0mm L set
Not prepared	Standard specifications



- ◎ Standard parts for S and L types (gauge set is not prepared)
- Accessory parts for S type (gauge set is not prepared)
- Parts to be purchased (included in a gauge set) at the time of changing sizes
- ▼ Parts not to be purchased (not included in a gauge set) at the time of changing sizes since they are included in S or L type machine as accessories.

OPTIONS

●Needle bar crank *In order to be applicable to a wider range of materials, various types of needle bar cranks with different thread take-up timings have been prepared.

Part No.	Thread take-up timing	Type	Remarks
231-21106	Standard	Standard timing (provided as standard)	—
231-21205	Standard -10°	Type timing, of which is earlier than that of the standard needle bar crank by 10°	Thread is applied with a higher tension as compared with the standard needle bar crank
231-21304	Standard +10°	Type timing, of which is later than that of the standard needle bar crank by 10°	Thread is applied with a lower tension as compared with the standard needle bar crank
231-21403	Stepless setting	A Needle bar crank which has a flat shaft to permit the stepless setting of thread take-up timing. Note, however, that the needle bar stroke changes according to the thread take-up timing.	—

SPECIFICATIONS

Model name		MP-200NS	MP-200NL
Max. sewing speed		2,000sti/min* (feed pitch 6mm or less) 1,500sti/min* (feed pitch 6~8mm) 1,200sti/min* (feed pitch 8~10mm)	1,500sti/min* (feed pitch 6~8mm) 1,200sti/min* (feed pitch 8~10mm)
Pinpoint stitch width (needle gauge)		1.6mm (2.0mm: Spacer is required to be changed with the one supplied with the machine)	5.0mm
Length of thread that appears on the right side of sewing product (reference)		1.1mm	4.5mm
Feed pitch		3.5~10mm	10mm (For the needle gauge of 5mm)
Recommended feed pitch		3.5~10mm (feed pitch that is larger than double of needle gauge is recommended)	
Applicable range of gauges		1.2~2.5mm (for 1.2 and 2.5mm, optional parts are required)	3.0~5.0mm (for 3 and 4mm, optional parts are required)
Needle (at the time of delivery)	Needle	SCHMETZ 29C150 (Nm90) Nm80~Nm140	ORGAN CP×1J (#22U) #18U~#22U
	Hook-needle	SCHMETZ 29C151 (Nm100) Nm80~Nm140	ORGAN CP×12J (#23) #19~#30
	Recommended thread	Tetron • Spun	Tetron • Spun
	Recommended yarn count	#60~#30, B33~B46, Nm=120/3~60/3	#30~#8, B46~B92, Nm=60/3~30/3
	Recommended material/process	Wool, lining/facing-topstitching process	Flannel/topstitching peripheries of collars and pockets
Lift of the presser foot		By hand: 5.5mm/By knee: 10.5mm	
Split adjustment of feed (vertical/horizontal direction)		Possible	
Lubrication		By an oiler	
Lubricating oil		JUKI New Defrix Oil No.2 (equivalent to ISO VG32)	

* "sti/min" stands for "Stitches per Minute"

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

MP200N

Needle gauge	Code
1.6mm	S
5.0mm	L

● To order, please contact your nearest JUKI distributor.

JUKI[®]
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* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.
* This catalogue prints with environment-friendly soy ink on recycle paper.



JUKI CORPORATION HEAD OFFICE

Juki Corporation operates an environmental management system to promote and conduct the following as the company engages in the research, development, design, sales, distribution and maintenance of industrial sewing machines, household sewing machines, industrial robots, etc., and in the provision of sales and maintenance services for data entry systems:

- (1) The development of products and engineering processes that are safe to the environment
- (2) Green procurement and green purchasing
- (3) Energy conservation (reduction in carbon-dioxide emissions)
- (4) Resource saving (reduction of papers purchased, etc.)
- (5) Reduction and recycling of waste
- (6) Improvement of logistics efficiency (modal shift and improvement of packaging, packing, etc.)