

**MH-380** (parallel 2-needle)**MH-382** (tandem 2-needle)

High-speed, Flat-bed, 2-needle Double Chainstitch Machine

**MH-380 • MH-382**

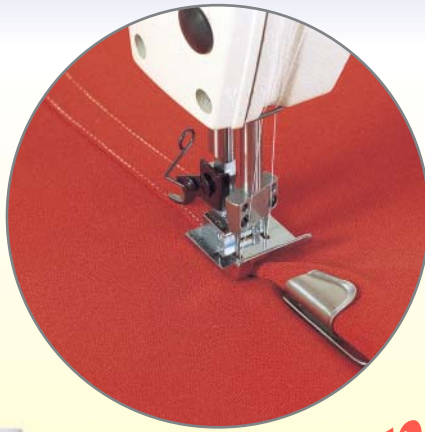
Various attachments allow the machine to adapt to many different processes.

*Accurate stitching performance and durable finished seams are particularly necessary in the chainstitching process. JUKI ensures high-quality sewing with a higher degree of consistency with its unique looper mechanism and consistent condensation stitching mechanism. Furthermore, highly efficient operation is achieved by using a chain-off thread cutting device.*

#### **MH-380**

(Parallel 2-needle, double chainstitching machine)

\*Equipped with a lapping seam folder as standard



#### **MH-382**

(Tandem 2-needle, double chainstitching machine)



### **The machine ensures outstanding reliability and durability.**

It comes with JUKI's unique inclined crank type looper mechanism. This gives the machine outstanding durability. You can use the sewing machine for a long time without ever worrying about looper failure.

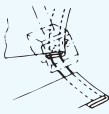
### **The machine is capable of performing consistent condensation stitching, ensuring finished seams of higher quality.**

You can easily set the machine to perform condensation stitching by operating the lever. Condensation stitches that prevent the thread from fraying can be consistently sewn.

### **Stitch length can be adjusted with ease.**

The machine incorporates a stitch dial for adjusting the stitch length. For lockstitch machines, which are the most popular type of sewing machines, the stitch length is also adjusted using a stitch dial. This means you can adjust the stitch length as desired without difficulty.

DEVICES AND ATTACHMENTS

<div>●Chain-off thread cutter</div> <div>AT-8</div> <div></div>	<div>Applicable machines:</div> MH-380, MH-382 <div>Class of work:</div> Jeans, Working wear <div>Applications:</div> Cut a chaining thread bridging two workpieces continuously sewn by chainstitch in the way that a knife blade of the cutter is dropped. Best suited for continuous sewing on pocket openings of jeans or working wear.	Guide width mm (in)	Part No.
		Tandem 2-needle	40042785
		4.0 (5/32)	40042787
		4.8 (3/16)	40042788
		6.4 (1/4)	40042790
		7.9 (5/16)	40042791

APPLICATIONS

Model	Application
MH-380 (parallel 2-needle)	<div><div>Sewing sides of slacks</div><div>Hemming or welting garment parts</div><div>Attaching lining tape</div></div>
MH-382 (tandem 2-needle)	<div><div>Joining seat of slacks</div></div>

TABLE OF EXCHANGING GAUGE SETS





MH-380

Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       
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MH-382

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MH-380

Description	Right looper	Left looper	Bed slide asm.	Bed slide asm.
Gauge components				
3.2mm (1/8")	B2030-380-000	B2031-380-000	B1104-380-AA0	B1108-380-BA0
4.0mm (5/32")				
4.8mm (3/16")				
5.6mm (7/32")				
6.4mm (1/4")				
7.9mm (5/16")			B1108-380-HA0	B1108-380-HA0
9.5mm (3/8")				
12.7mm (1/2")			B1104-380-LA0	B1108-380-LA0

MH-382

—	B2030-380-000	B2031-380-000	B1104-380-AA0	B1108-380-BA0
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Size code

3.2mm (1/8") = B
4.0mm (5/32") = C
4.8mm (3/16") = D
5.6mm (7/32") = E
6.4mm (1/4") = F
7.9mm (5/16") = H
9.5mm (3/8") = K
12.7mm (1/2") = L

## SPECIFICATIONS

Model name	MH-380	MH-382
	Parallel 2-needle	Tandem 2-needle
Max. sewing speed	6,000sti/min *	
Max. stitch length	4mm	
Lift of the presser foot	By hand: 5.5mm, By knee: 10mm	
Needle bar stroke	30mm	
Needle (at the time of delivery)	TV×7 (#14) #9~#21	
Thread take-up	Needle bar thread take-up	
Stitch length adjustment	By stitch dial (lockstitch)	
Condensation stitches	By lever for condensation stitching	
Looper system	Rocking type looper	
Looper stroke	22.6mm	
Elliptical motion	2.4~3.7mm	
Lubrication	Automatic	
Lubricating oil	JUKI New Defrix Oil No.1 (equivalent to ISO VG7)	
Needle cooler	Optional	

\* "sti/min" stands for "Stitches per Minute"

## WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

MH380   U      MH382U

Needle gauge	Code	B	C	D	E	F	H	K	L
	mm	3.2	4.0	4.8	5.6	6.4	7.9	9.5	12.7
	inch	1/8	5/32	3/16	7/32	1/4	5/16	3/8	1/2

● To order, please contact your nearest JUKI distributor.

**JUKI**® 2-11-1, TSURUMAKI, TAMA-SHI,  
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JUKI CORPORATION  
SEWING MACHINERY BUSINESS UNIT

\* Specifications and appearance are subject to change without prior notice for improvement.  
\* Read the instruction manual before putting the machine into service to ensure safety.  
\* This catalogue prints with environment-friendly soy ink on recycle paper.



### JUKI CORPORATION HEAD OFFICE

Juki Corporation operates an environmental management system to promote and conduct the following as the company engages in the research, development, design, sales, distribution, and maintenance of industrial sewing machines, household sewing machines, industrial robots, etc., and in the provision of sales and maintenance services for data entry systems.

- (1) The development of products and engineering processes that are safe to the environment
- (2) Green procurement and green purchasing
- (3) Energy conservation (reduction in carbon-dioxide emissions)
- (4) Resource saving (reduction of papers purchased, etc.)
- (5) Reduction and recycling of waste
- (6) Improvement of logistics efficiency (modal shift and improvement of packaging, packing, etc.)