



SIRUBA®
INDUSTRIAL SEWING MACHINE

COMPUTER CONTROL

Computer-controlled high speed sewing machine
Button-holing / Bar-taking / Button-sewing / Shank button-sewing

**BH790
BT290** series



LOCKSTITCH BUTTON HOLING MACHINE

高速电子平缝锁眼机

Computer-controlled, high-speed, lockstitch, buttonholing machine

BH790

A

机种别 Model

高速电子平缝锁眼机
Computer-controlled,
high-speed, lockstitch,
buttonholing machine

编号
Code

用途
Application

A

梭织类衣物
Buttonholing of woven fabric

B

针织类衣物
Buttonholing of Knit fabric

BH790 FEATURES



人体工学的外观设计,机身弧度更大,机臂到机针位置加大,车缝时作业者使用空间更广,确保工作效能

Original setting of counter function, can be added or decreased according to the operator's requirements, needle, the operator has a wider space when sewing to ensure working efficiency



使用步进及伺服马达驱动,结构大大精简,定位精准,省时省电,维修保养更为方便容易

Driving with stepping and servo motor to simplify the mechanism, to position precisely, to save time and electricity, to maintain more easily



先进的乾机头无油化设计,车缝时不会有油污染车缝物,大大提升车缝品质

Advanced dry-head and oil-free design, no oil stains on the fabric when sewing, effectively raise the sewing quality

模组化的规格件,更换作业组装方便,多样化功能,提高生产厂商效率

Modularized gauge set, convenient to change and assemble, multi-functional and increase the efficiency for manufacturer



可选用120mm大压脚进行门襟钮扣孔连续两次以上车缝,提高生产效率

120mm big presser foot is optionally selected to button-hole the Shirt-Fronting continuously, increase the efficiency of productivity



多功能人机介面,图像式三色液晶面板,操作容易

Multi-functional and pictographic three-color LCD operation panel, easy to understand and operate



除错防呆故障预警系统, 维修方便容易

Idiotproof and breakdown alert system, convenient to maintain



内建循环缝系统, 可依作业者需求进行多样不同图形或连续性之车缝

Original setting of Cycle Sewing system, can be able to sew with many different patterns continuously depends on operator's requirements



配备断线检知功能, 车缝过程中断线立即停止, 可退针接缝, 不需重新车缝, 大大提升车缝效率

Equipped with Thread Breaking Detector, if the breaking happens during sewing, the sewing action will stop immediately. After threading again, the needle will return to the same position when breaking happened, no need to restart and can able to increase sewing efficiency



内建计数器功能, 可依作业者需求递增或递减, 方便厂商掌握生产效率

Original setting of counter function, can be added or decreased according to the operator's requirements, favors the manufacturer to control the productivity



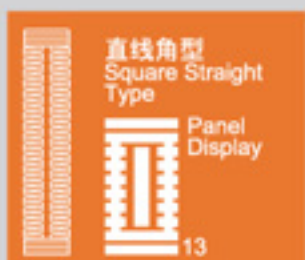
内建30个标准图形, 可依作业者需求自行变更图形, 最多可记忆储存99个图形

Original setting of 30 standard patterns, which can be selected and changed by operator and able to store maximum 99 patterns



配备小型投射LED照明, 穿线或调整弯针作业上方便照明



Equipped small LED light, convenient for threading or adjusting the needle



特殊补强车缝设计, 让车缝更强固

Special strengthening stitch design makes the sewing much stronger

BH01

| |  |  |  |  |  |  |  |  |  |
|-----------|---|--|---|---|---|---|---|---|---|
| BH790 - A | 5 | 41 | 34.6 | 14 | 30 | 99 | DPX5#11~14 | 3600 | |
| BH790 - B | 5 | 41 | 34.6 | 14 | 30 | 99 | DPX5#11~14 | 3600 | |

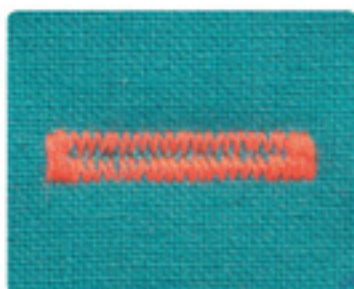


锁眼

内建30种标准图形,可依作业者需求自行变更图形,最多可记忆储存99个图形

Button Holing

Original setting of 30 standard patterns , which can be selected and changed by operator able to store maximum 99 patterns



选购OPTION

| 切刀 TRIMMER | | | 桌板 TABLE |
|---------------|-----------|------|-------------|
| 标准配备 STANDARD | 选购 OPTION | | |
| 9.5 | 6.4 | 11.1 | BH 790 - T1 |
| 12.7 | 14.3 | 17.5 | |
| 15.9 | 19.1 | 22.2 | |
| 25.4 (mm) | 31.8 | (mm) | |

STANDARD SEWING PATTERN LIST

| | | | | | |
|--|--|--|---|---|--|
| <p>1 角型 Square Type</p>  | <p>2 圓型 Round Type</p>  | <p>3 輻射角型 Radial Square Type</p>  | <p>4 輻射型 Radial Type</p>  | <p>5 輻射直線加固型 Radial Straight Bar-tacking Type</p>  | <p>6 半月型 Semilunar Type</p>  |
| <p>7 圓角型 Round Square Type</p>  | <p>8 輻射流動加固型 Radial Taper Bar-tacking Type</p>  | <p>9 圓頭扣眼角型 Eyelet Square Type</p>  | <p>10 圓頭扣眼輻射型 Eyelet Radial Type</p>  | <p>11 圓頭扣眼直線加固型 Eyelet Straight Bar-tacking Type</p>  | <p>12 圓頭扣眼流動加固型 Eyelet Taper Bar-tacking Type</p>  |
| <p>13 直線角型 Square Straight Type</p>  | <p>14 半月直線加固型 Semilunar Straight Bar-tacking Type</p>  | <p>15 半月流動加固型 Semilunar Taper Bar-tacking Type</p>  | <p>16 圓頭扣眼半月型 Eyelet Semilunar Type</p>  | <p>17 圓頭扣眼圓型 Eyelet Round Type</p>  | <p>18 角輻射型 Square Radial Type</p>  |
| <p>19 角半月型 Square Semilunar Type</p>  | <p>20 角圓型 Square Round Type</p>  | <p>21 角直線加固型 Square Straight Bar-tacking Type</p>  | <p>22 角流動加固型 Square Taper Bar-tacking Type</p>  | <p>23 輻射半月型 Radial Semilunar Type</p>  | <p>24 輻射圓型 Radial Round Type</p>  |
| <p>25 半月輻射型 Semilunar Radial Type</p>  | <p>26 半月圓型 Semilunar Round Type</p>  | <p>27 加固縫 Bar-tacking</p>  | <p>28 加固右切斷 Bar-tacking, Right Cut</p>  | <p>29 加固左切斷 Bar-tacking, Left Cut</p>  | <p>30 加固中央切斷 Bar-tacking, Center Cut</p>  |

BH790

TRIMMER GAUGE

| | | | |
|--|------------------------------|---|---|
|  | A : 零件代号 A : Parts number | B : 切布刀尺寸 (英寸) B : Trimmer size (inch) | C : 切布刀尺寸 (mm) C : Trimmer size (mm) |
| | BL724A | 1/4 | 6.4 |
| | BL724B * | 3/8 | 9.5 |
| | BL724C | 7/16 | 11.1 |
| | BL724D * | 1/2 | 12.7 |
| | BL724E | 9/16 | 14.3 |
| | BL724F * | 5/8 | 15.9 |
| | BL724G | 11/16 | 17.5 |
| | BL724H | 3/4 | 19.1 |
| | BL724I | 7/8 | 22.2 |
| | BL724J * | 1 | 25.4 |
| | BL724K | 1-1/4 | 31.8 |

NEEDLE PLATE GAUGE

| | | | |
|---|----------------------|---------------------|---------|
|  | 摆动幅度 Sewing range | | 5mm |
| | 零件规格 Parts no. | 梭织类用 Woven fabric | E201A* |
| | | 尺寸 Size (A X B) /mm | 1.4×6.2 |
| | | 针织类用 Knit fabric | E201B* |
| | | 尺寸 Size (A X B) /mm | 1.2×6.2 |

PRESSER FOOT GAUGE

| | | | | | |
|---|----------------------|---------------------|--------|--------|--------|
|  | 摆动幅度 Sewing range | | 5mm | | |
| | 零件规格 Parts no. | 梭织类用 Woven fabric | P570A* | P571A* | P572A |
| | | 针织类用 Knit fabric | P570B* | P571B* | P572B |
| | | 尺寸 Size (A X B) /mm | 4 × 25 | 5 × 35 | 5 × 41 |