

零件圖 PARTS LIST



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 高林股份有限公司  
KAULIN MFG. CO., LTD.

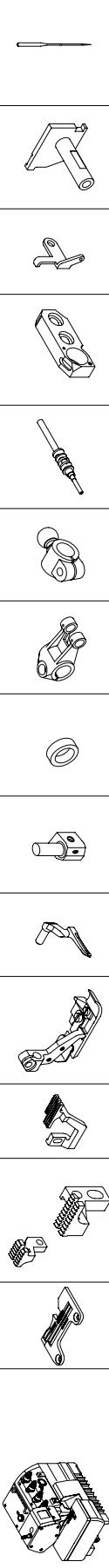
# 規格件表 CONVERSION CHART

機型 MODEL													
	針板 NEEDLE PLATE	送具 FEED DOG	送具 FEED DOG	壓具 PRESSER FOOT	勾針 LOOPER	金屬 NEEDLE CLAMP	束子 COLLER	衝程 CRANK	大心 CRANKSHAFT	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針號 NEEDLE
737K-504F1-04	E206	D201	D207	H201	P201-4A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M1-15	E207	D201	D209	H201	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M1-15VT	E207	D201	D209	H201	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04CT	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04EC	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04LFC-2	E222	D210	D207	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04LFC-2/EC	E222	D210	D207	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04TR	E231	D210	D214	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04TR/EC	E231	D210	D214	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04VT	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M2-04WR/LF-B	E231					LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M3-04	E220	D210	D209	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M3-05	E221	D210	D209	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M3-05CT	E221	D210	D209	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M3-05PZ	E221	D210	D209	H204	P216-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M3-05VT	E221	D210	D209	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M5-04BK	E232	D210	D207	H203	P202-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M5-04BK/V/T	E232	D210	D207	H203	P202-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-504M5-04F1-15	E207	D201	D209	H201	P203-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-505F1-04	E206	D201	D207	H201	P203-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
737K-505F1-04VT	E206	D201	D207	H201	P203-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
747K-512M1-25	E208	D210	D207	H204	P201-5A	LP228	KG242K-E	KJ234+KL15	KF215-E	KJ203-E	KD201	K.J208	KR209
747K-512M1-25CT	E208	D210	D207	H204	P201-5A	LP228	KG242K-E	KJ234+KL15	KF215-E	KJ203-E	KD201	K.J208	KR209
747K-512M1-34	E236	D210	D207	H204	P221-A	LP226	KG243K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209
747K-514F1-24	E212	D210	D207	H204	P201-3A	LP229	KG242K-E	KJ204	KF203-E	KJ206-E	KD201	K.J236	KR209
747K-514H4-24GA	E229	D202	D207	H202	P204-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209
747K-514H4-24GA/C/T	E229	D202	D207	H202	P204-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209
747K-514H4-24GA/EC	E229	D202	D207	H202	P204-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209
747K-514H4-24GA/P	E229	D202	D207	H202	P204-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209
747K-514M2-24	E229	D210	D207	H204	P201-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209
747K-514M2-24CT	E229	D210	D207	H204	P201-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209
747K-514M2-24EC	E229	D210	D207	H204	P201-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	K.J208	KR209

# 規格件表 CONVERSION CHART

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機型 MODEL	針板 NEEDLE PLATE		送具 FEED DOG		押具 PRESSER FOOT		勾針 LOOPER		針留 NEEDLE CLAMP		束子 COLLER		衝程 CRANK		大心 CRANKSHAFT		勾針連桿座 UPPER LOOPER HOLDER		過線器 BRACKET		下刀架 LOWER KNIFE HOLDER		針號 NEEDLE NUMBER	
	747K-514M2-24LFC-2	E229	D210	D207	H204	P216-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2			
747K-514M2-24LFC-2/EC	E229	D210	D207	H204	P216-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M2-24TG	E229	D210	D207	H204	P201-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M2-24TG/EC	E229	D210	D207	H204	P201-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M2-24VT	E229	D210	D207	H204	P201-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M2-25	E208	D210	D207	H204	P201-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M2-25CT	E208	D210	D207	H204	P201-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M2-25TG	E208	D210	D207	H204	P201-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M4-23	E209	D210	D207	H204	P201-2A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M4-23/CT	E209	D210	D207	H204	P201-2A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M5-23BK	E210	D203	D207	H203	P202-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M5-23BK/V/T	E210	D203	D207	H203	P202-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-23	E242	D218	D217	H217	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-23/CT	E242	D218	D217	H217	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-24	E243	D218	D217	H213	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-24CT	E243	D218	D217	H213	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-24TG	E244	D218	D217	H213	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-25	E244	D218	D217	H213	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-25/AN	E244	D218	D217	H213	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-25BK	E210	D203	D207	H203	P202-A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-25BK/V/T	E210	D203	D207	H203	P202-A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-25/AN	E244	D218	D217	H213	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M7-25CT	E244	D218	D217	H213	P201-5A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M8-35	E223	D212	D207	H210	P214-A	L227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M8-35CT	E237			H215	P215-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M8-35TG/AN	E237			H215	P215-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M8-35TG/CT	E237			H215	P215-A	L226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
747K-514M8-35	E238	D211	D222	H216	P223-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
757K-401M2-50TA/EC	E238	D211	D222	H216	P223-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
757K-401M1/TW/CT	E237			H215	P215-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
757K-401M2-50TA	E238	D211	D222	H216	P223-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
757K-516H4-35GA	E213	D204	D207	H205	P508J-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
757K-516H4-35GA/EC	E213	D204	D207	H205	P508J-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
757K-516H4-35GA/P	E213	D204	D207	H205	P508J-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				
757K-516H4-35GA	E213	D204	D207	H205	P508J-A	L226	KG253K-E	KJ204	KF203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ203-E	KJ208	KJ219	KR209	DC27#11*2				



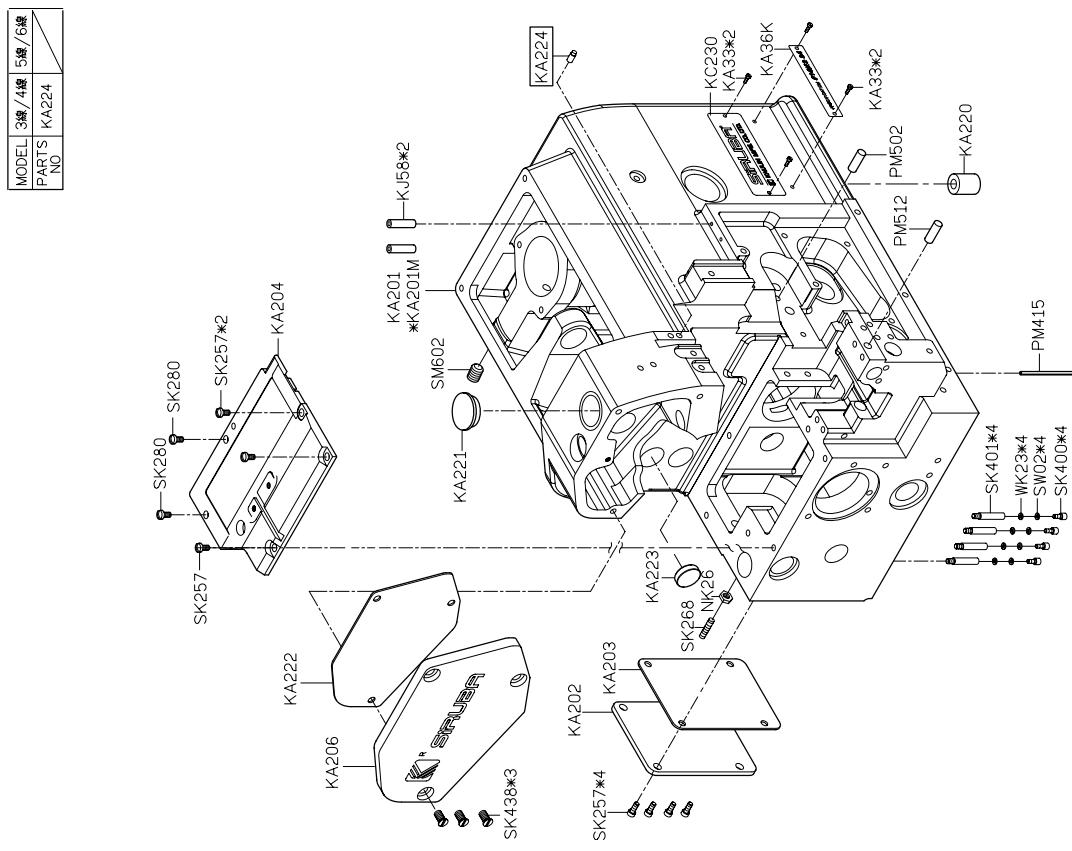
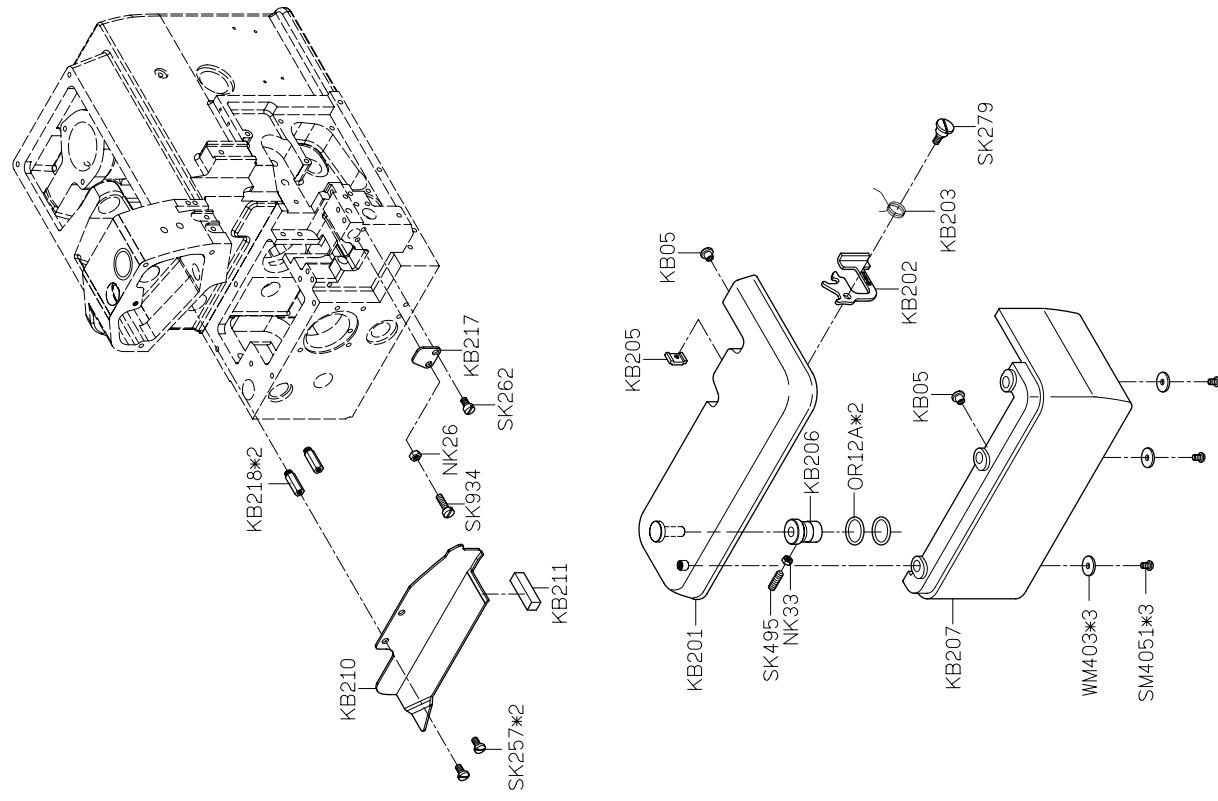
機型 MODEL	針板 NEEDLE PLATE	送具 FEED DOG	押具 PRESSER FOOT	勾針 LOOPER	束子 COLLER	衝程 CRANK	衝程 CRANK	大心 Crankshaft	勾針連桿座 Upper Looper Holder	下刀架 Lower Knife Holder	針號 NEEDLE
757K-516H4-35GA/P/EC	E213	D204	D207	H205	P508J-A	LP226	KG253K-E	K204	KF203-E	KJ206-E	KD201
757K-516H4-55GA	E214	D205	D207	H206	P509J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516H4-55GA/EC	E214	D205	D207	H206	P509J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516H4-55GA/P	E214	D205	D207	H206	P509J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516H4-55GA/P/EC	E214	D205	D207	H206	P509J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516L1-24	E215	D206	D207	H207	P500J-A	LP225	KG252K-E	K204	KF203-E	KJ206-E	KD201
757K-516L1-24CT	E215	D206	D207	H207	P500J-A	LP225	KG252K-E	K204	KF203-E	KJ206-E	KD201
757K-516L1-35	E216	D206	D207	H212	P504J-A	LP225	KG233K-E	K204	KF203-E	KJ206-E	KD201
757K-516L1-35CT	E216	D206	D207	H212	P504J-A	LP225	KG233K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-35	E217	D208	D207	H208	P504J-A	LP226	KG253K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-35CT	E217	D208	D207	H208	P504J-A	LP226	KG253K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-35PS	E217	D208	D207	H208	P504J-A	LP226	KG253K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-35PS/EC	E217	D208	D207	H208	P504J-A	LP226	KG253K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-55	E218	D208	D207	H209	P502J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-55CT	E218	D208	D207	H209	P502J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-55EC	E218	D208	D207	H209	P502J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-55PS	E218	D208	D207	H209	P502J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
757K-516M2-55PS/EC	E218	D208	D207	H209	P502J-A	LP226	KG255K-E	K204	KF203-E	KJ206-E	KD201
767K-516M2-324	E219	D208	D207	H209	P233J-A	LP226	KG433K-E	KJ234+KL15	KF203-E	KJ203-E	KD201
767K-516M2-324/CT	E219	D208	D207	H209	P233J-A	LP226	KG433K-E	KJ234+KL15	KF203-E	KJ203-E	KD201
767K-516M2-524	E224	D208	D207	H209	P255J-A	LP226	KG455K-E	KJ234+KL15	KF203-E	KJ203-E	KD201
767K-516M2-524/CT	E224	D208	D207	H209	P255J-A	LP226	KG455K-E	KJ234+KL15	KF203-E	KJ203-E	KD201

## 規格件表 CONVERSION CHART

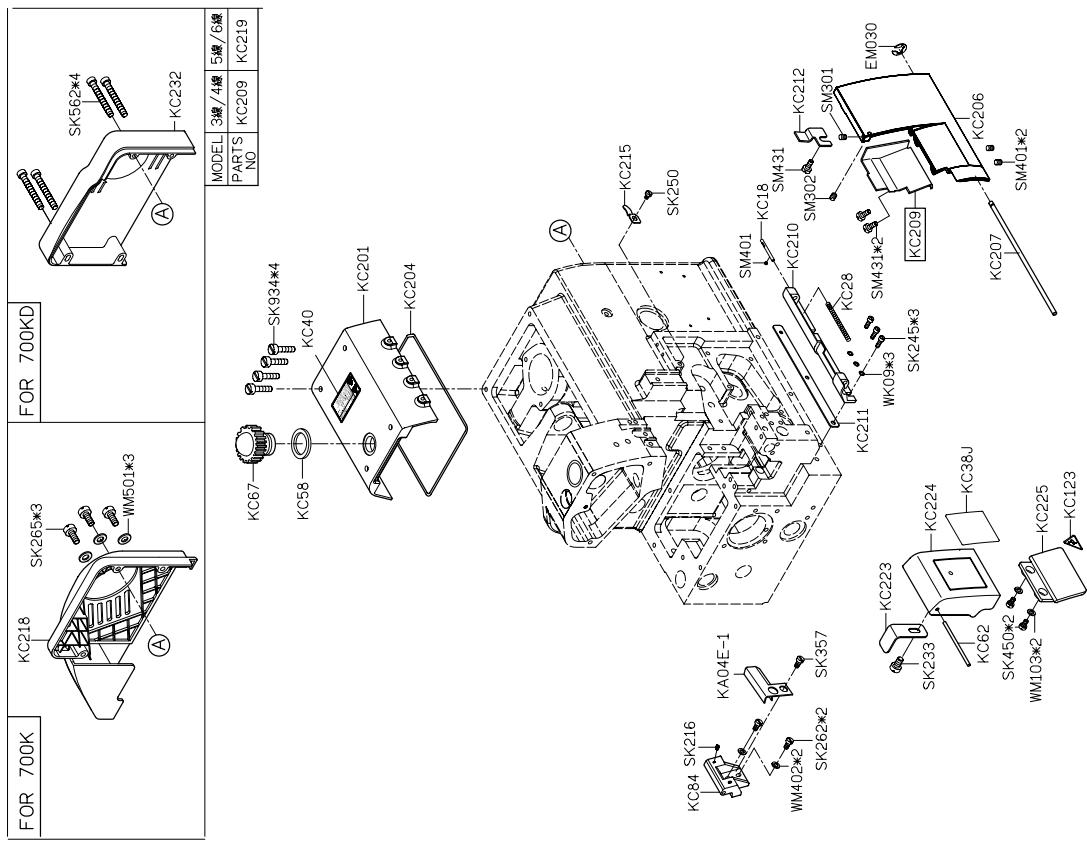
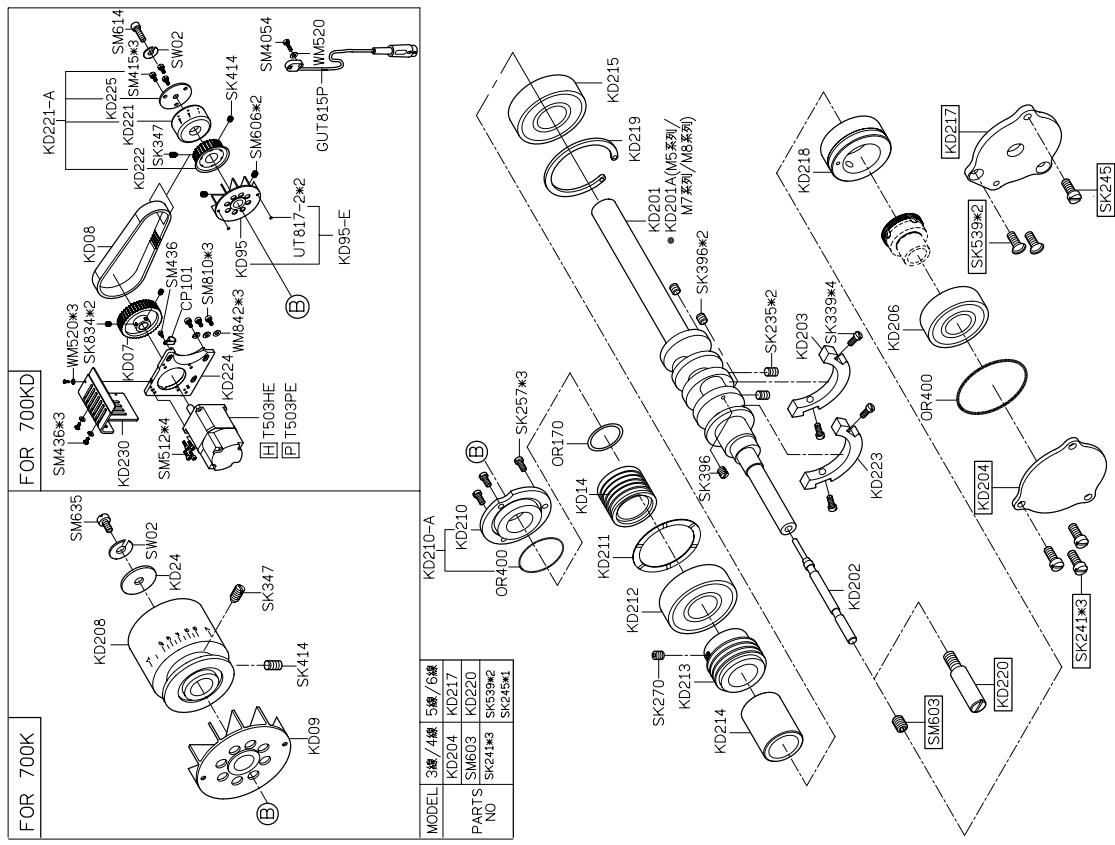
## PARTS LIST FOR KA GROUP

## PARTS LIST FOR KB GROUP

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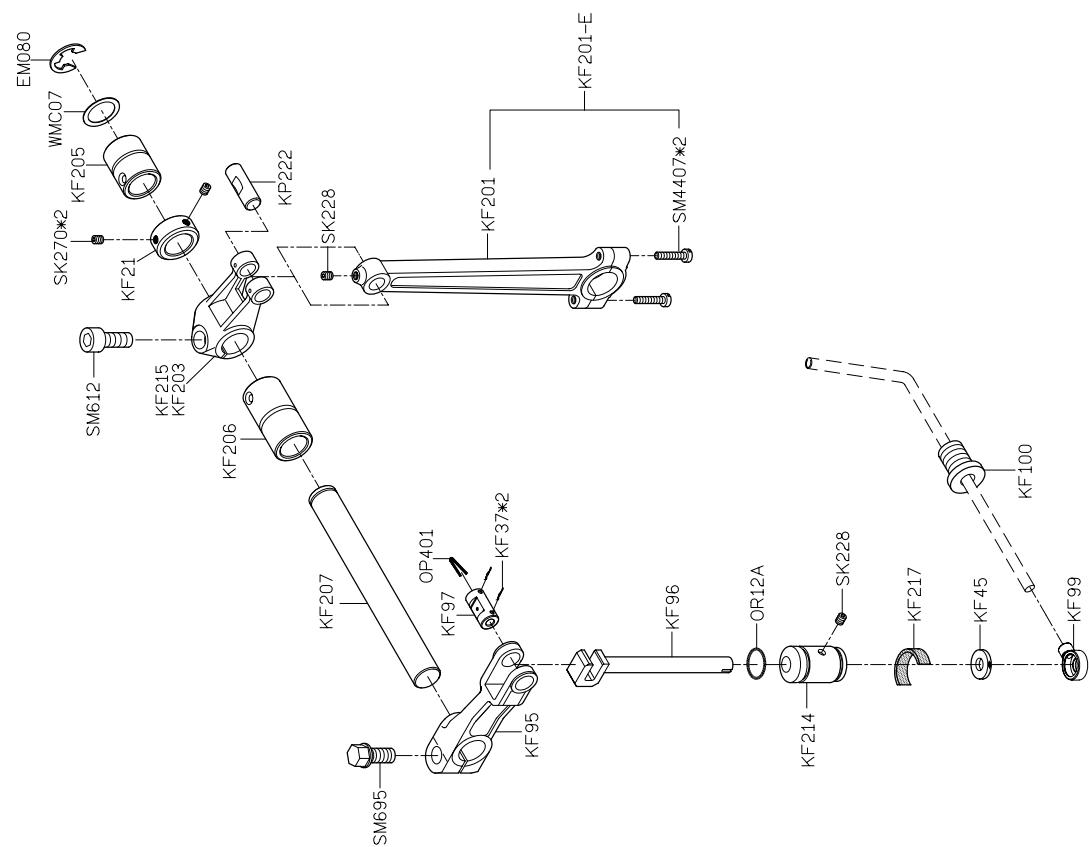
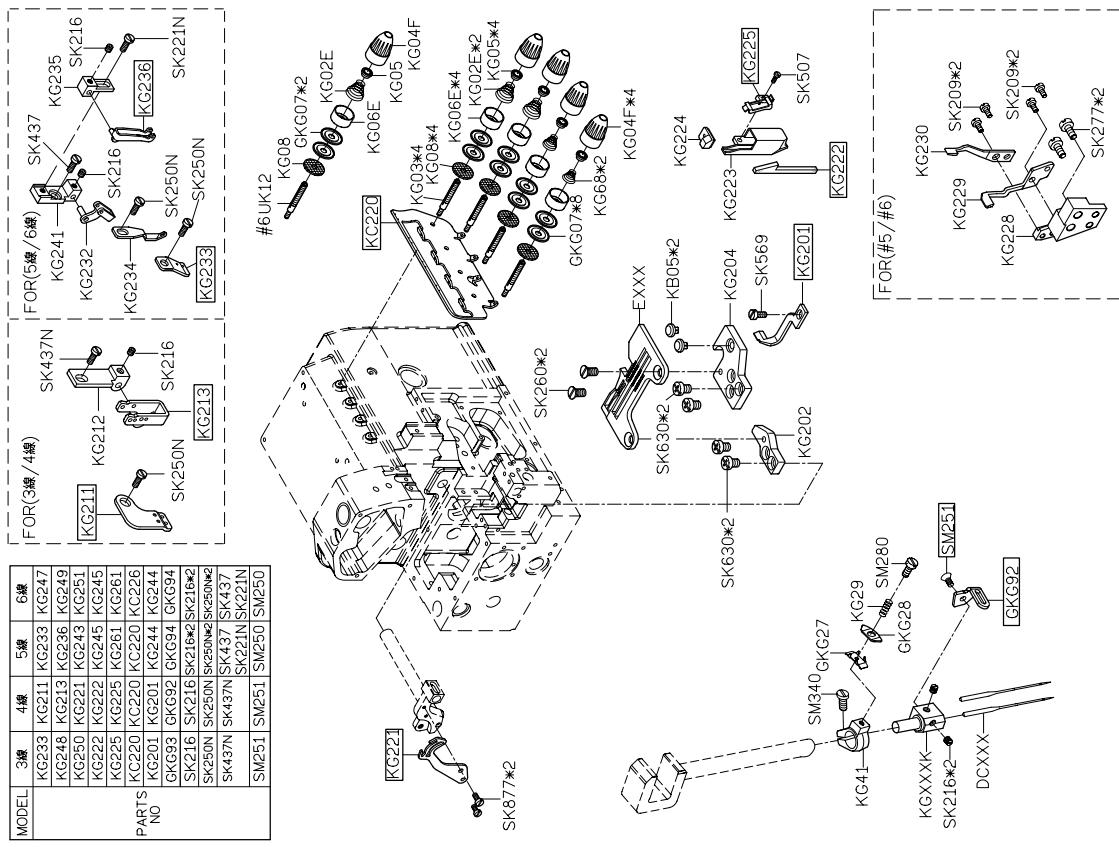


## PARTS LIST FOR KD GROUP



## PARTS LIST FOR LD GROUP

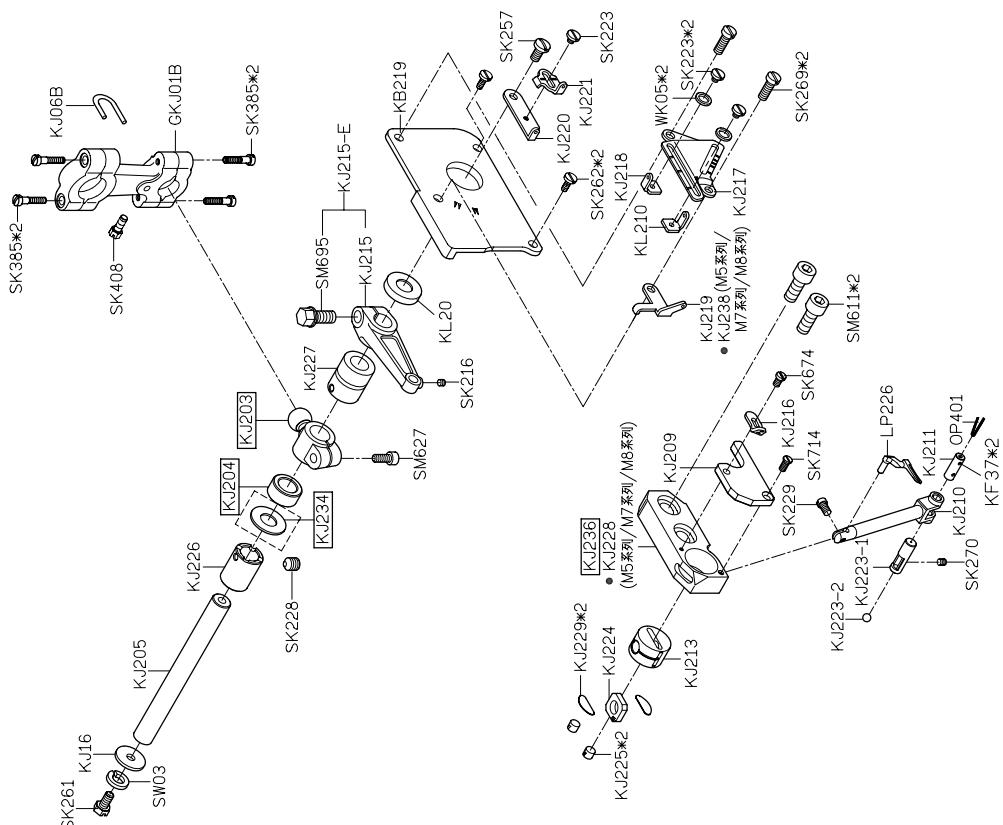
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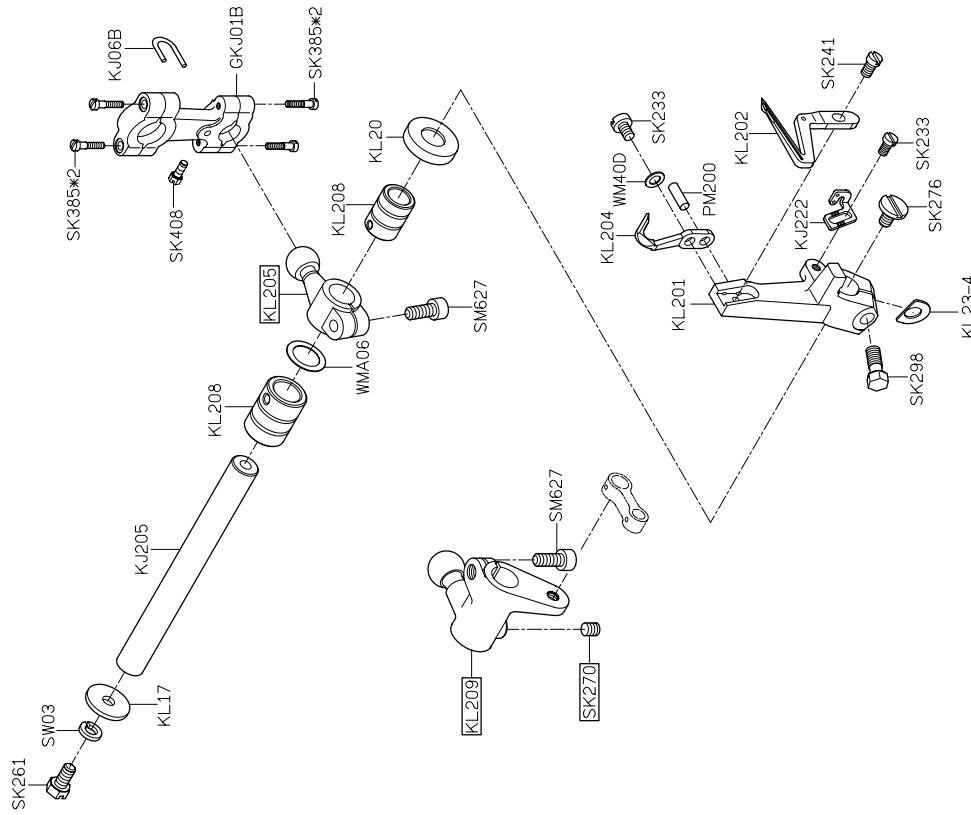
## PARTS LIST FOR KJ GROUP

## PARTS LIST FOR KL GROUP

MODEL	KJ204	KJ234/KL15
PARTS NO	KJ206	KJ203
	KJ236	KJ208

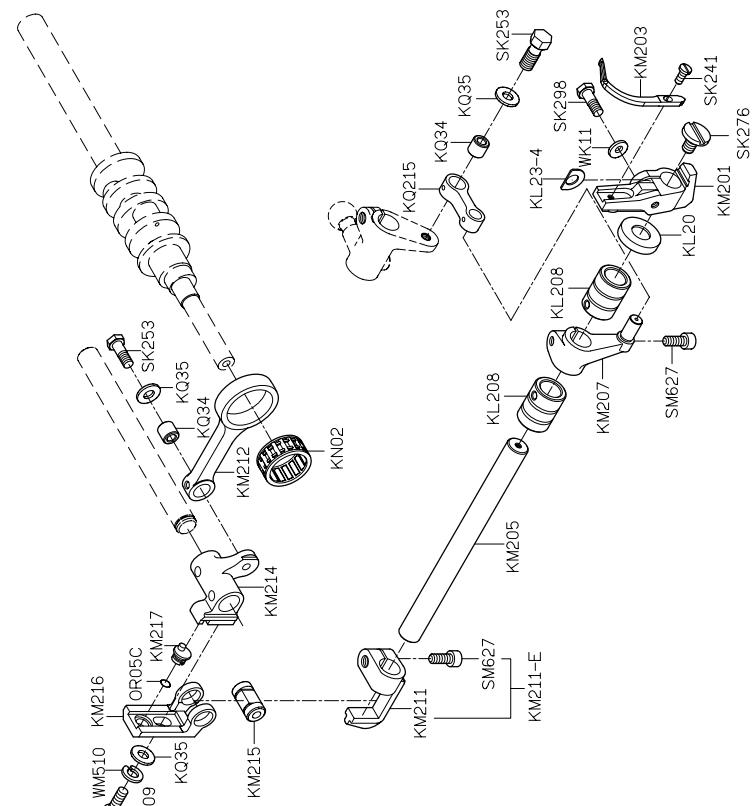
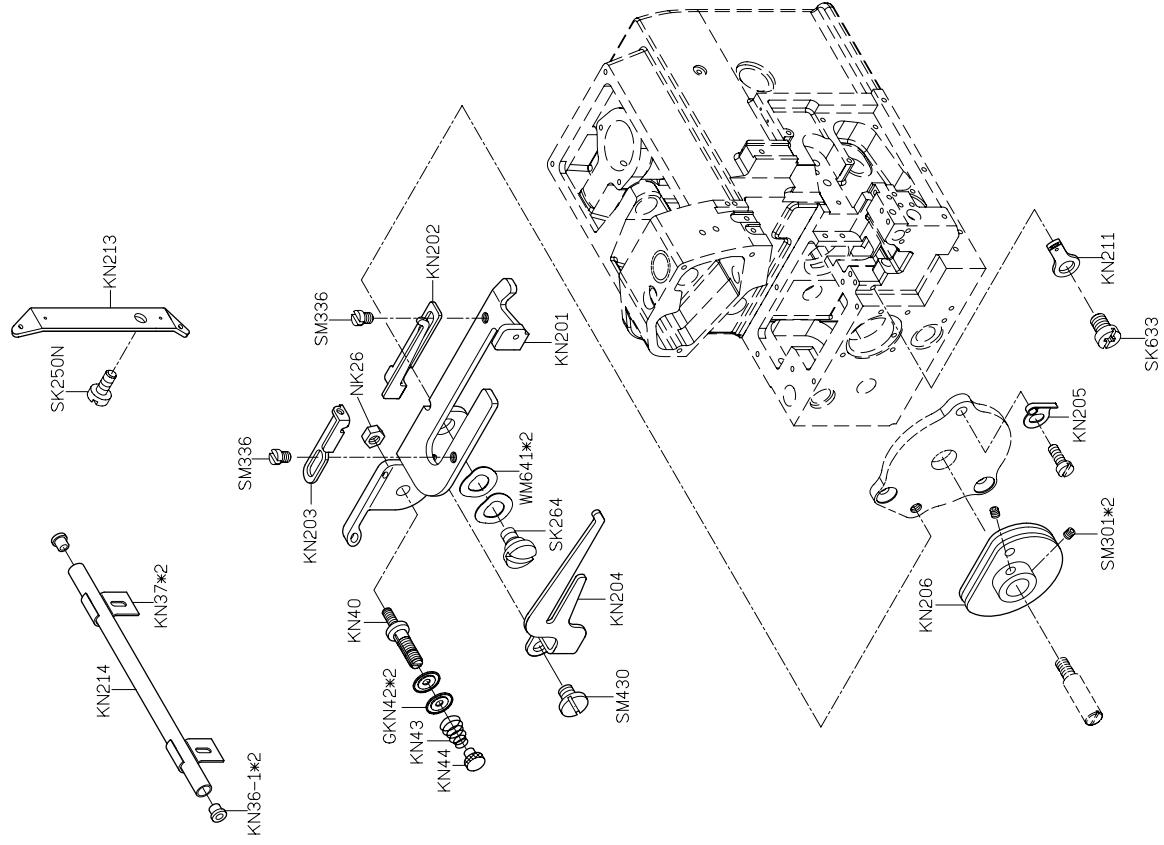


MODEL	3線 / 4線	5線 / 6線
PARTS NO	KL205	KL209 SK270

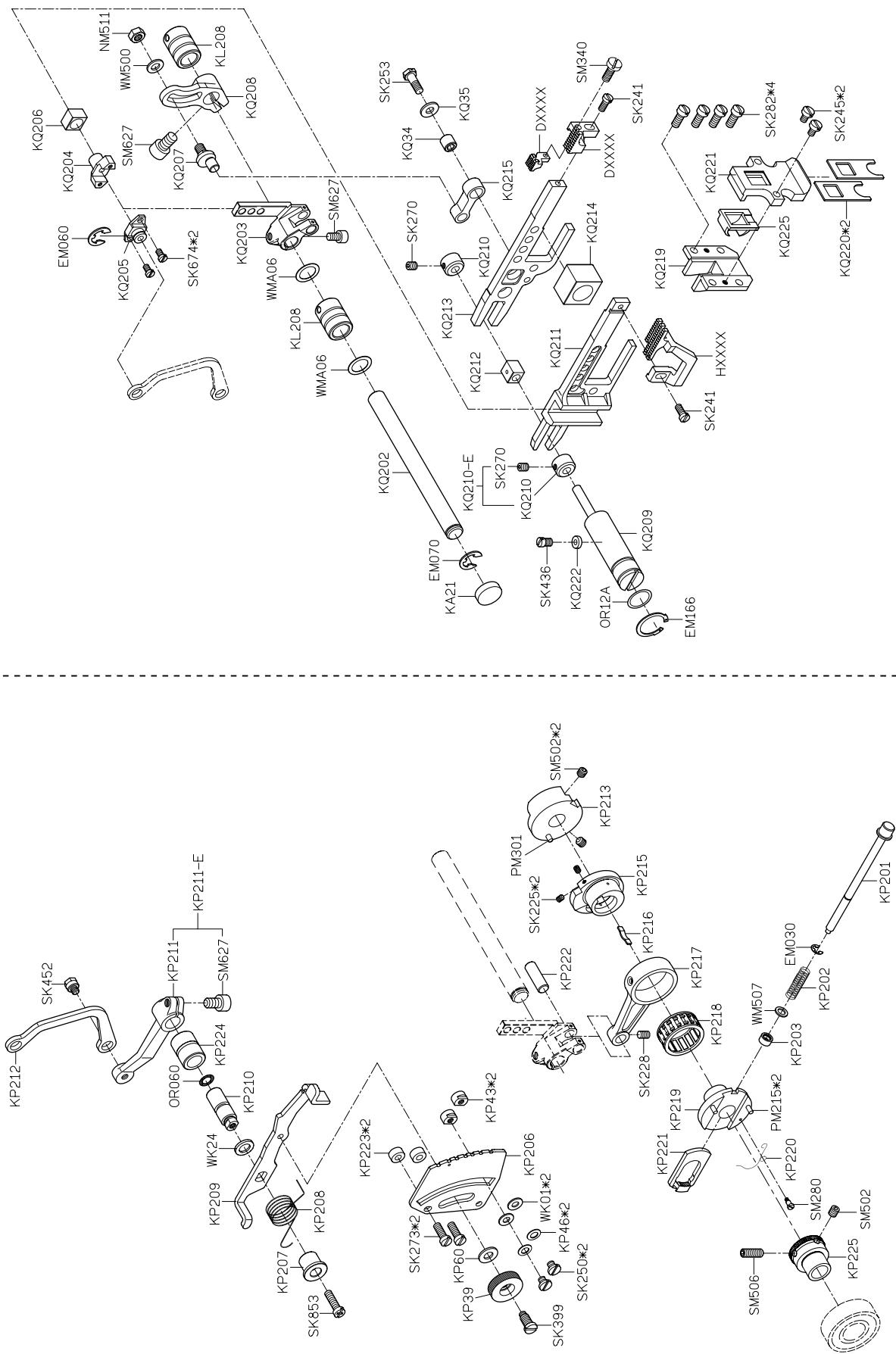


## PARTS LIST FOR KM GROUP

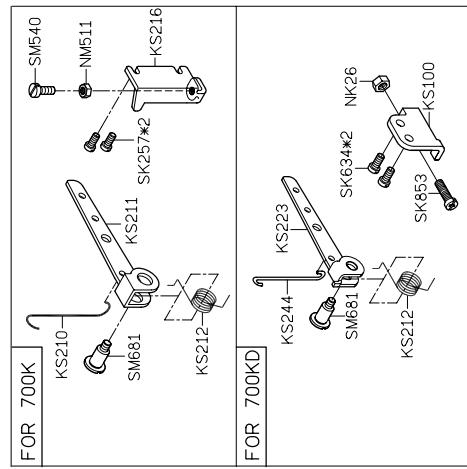
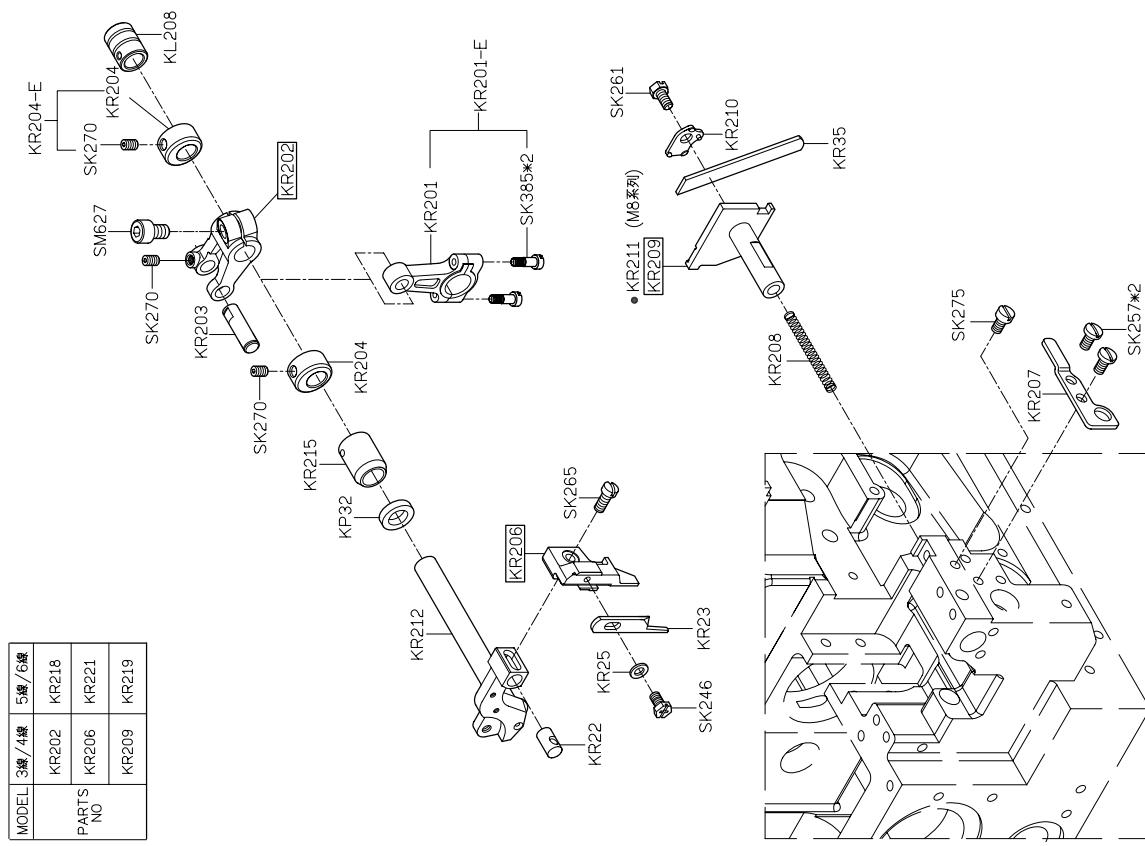
## PARTS LIST FOR KN GROUP



## PARTS LIST FOR KQ GROUP



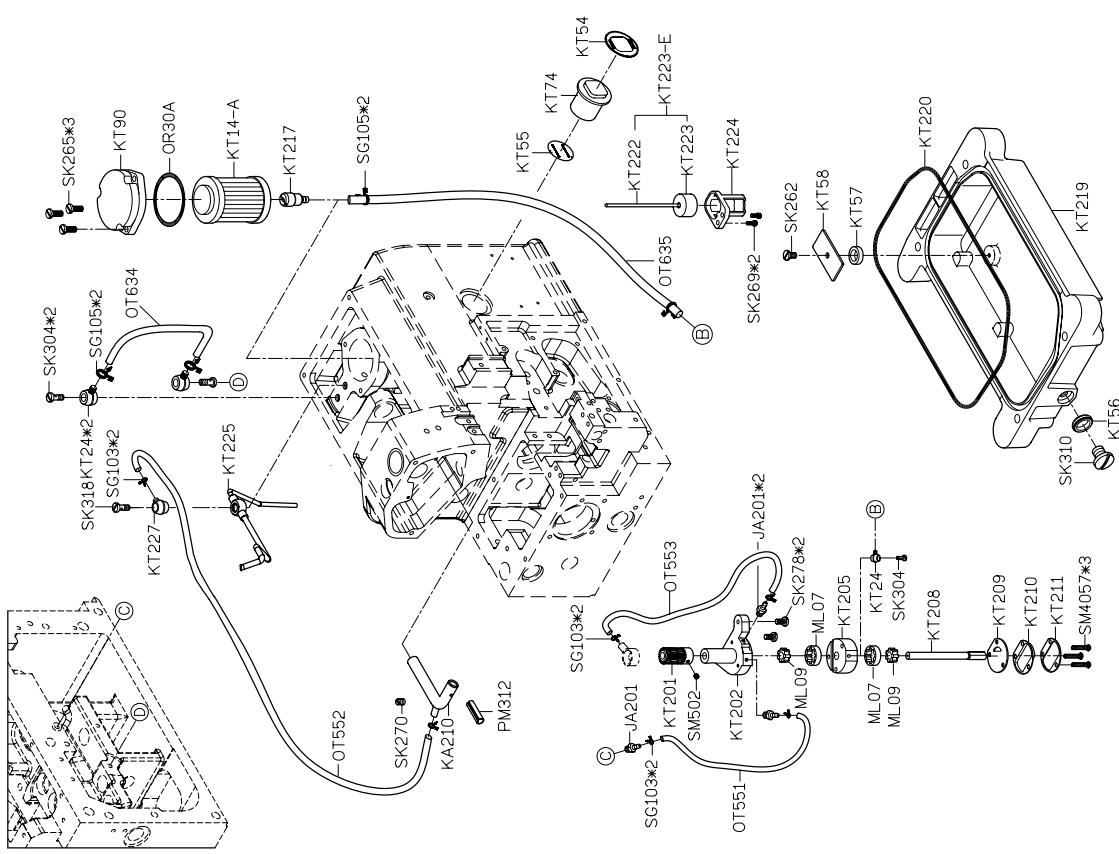
## PARTS LIST FOR KP GROUP



## PARTS LIST FOR KT GROUP

## PARTS LIST FOR KU GROUP

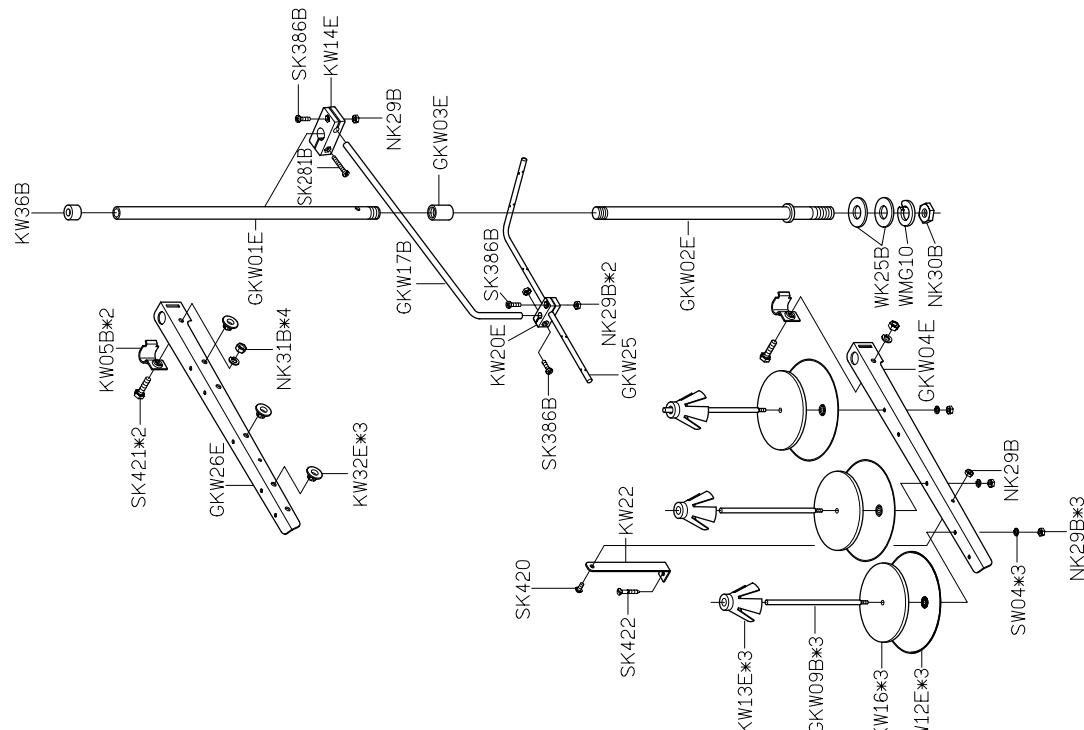
MODEL	3線／4線	5線／6線
	GKU40	GKU39
PARTS NO	KU207	KU209
	KU206	KU211
	SK277	SK437



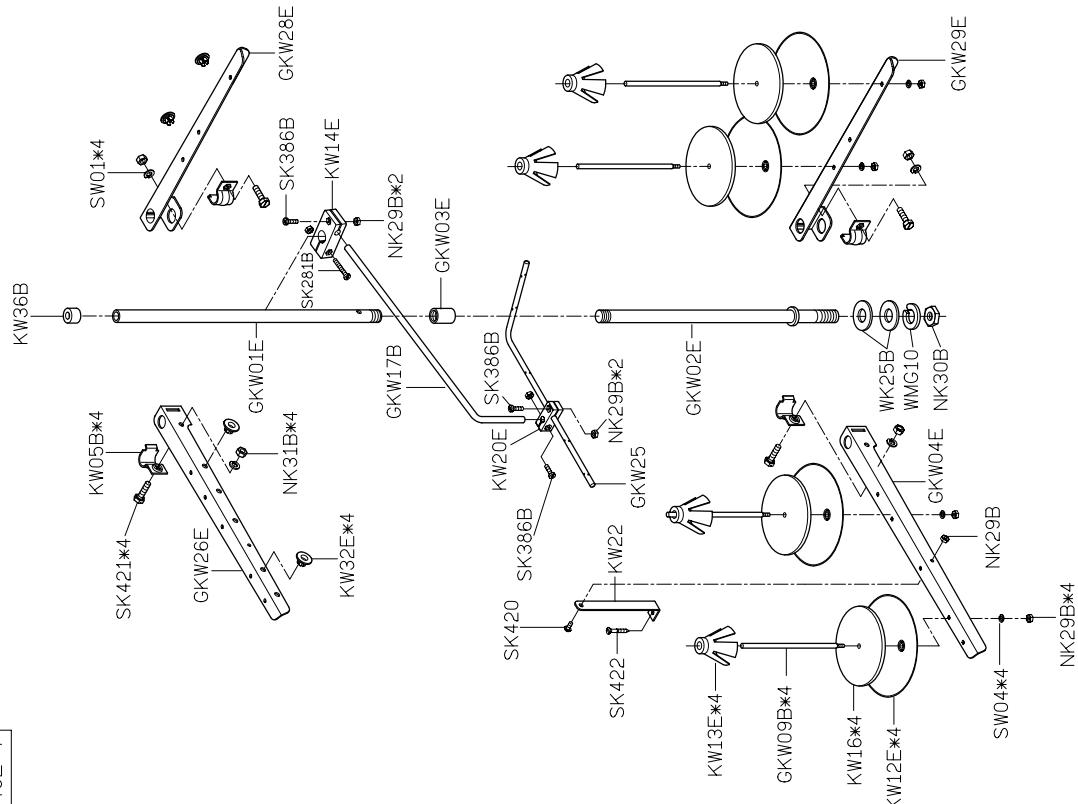
## PARTS LIST FOR KW GROUP

## PARTS LIST FOR KW GROUP

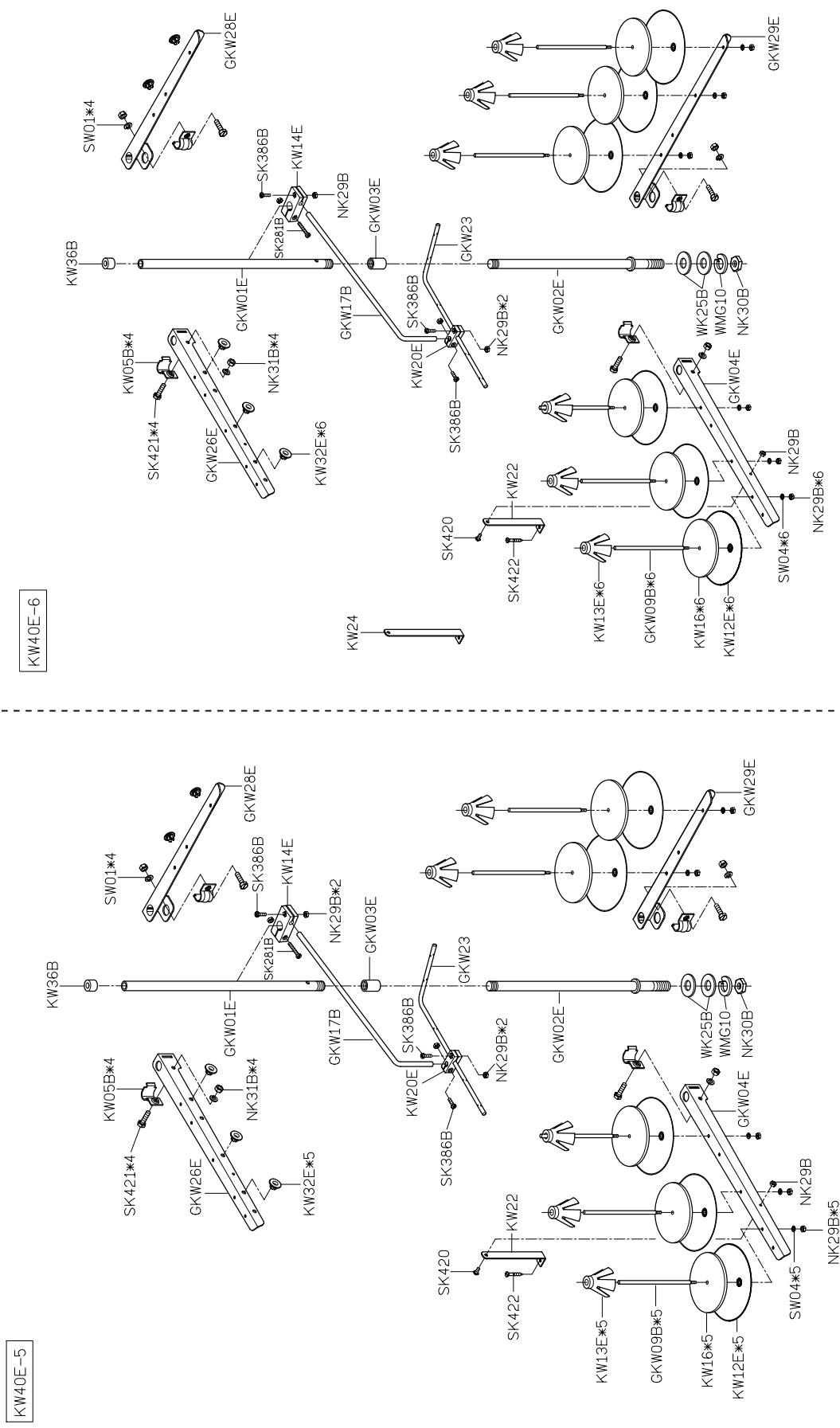
KW40E-3



KW40E-4



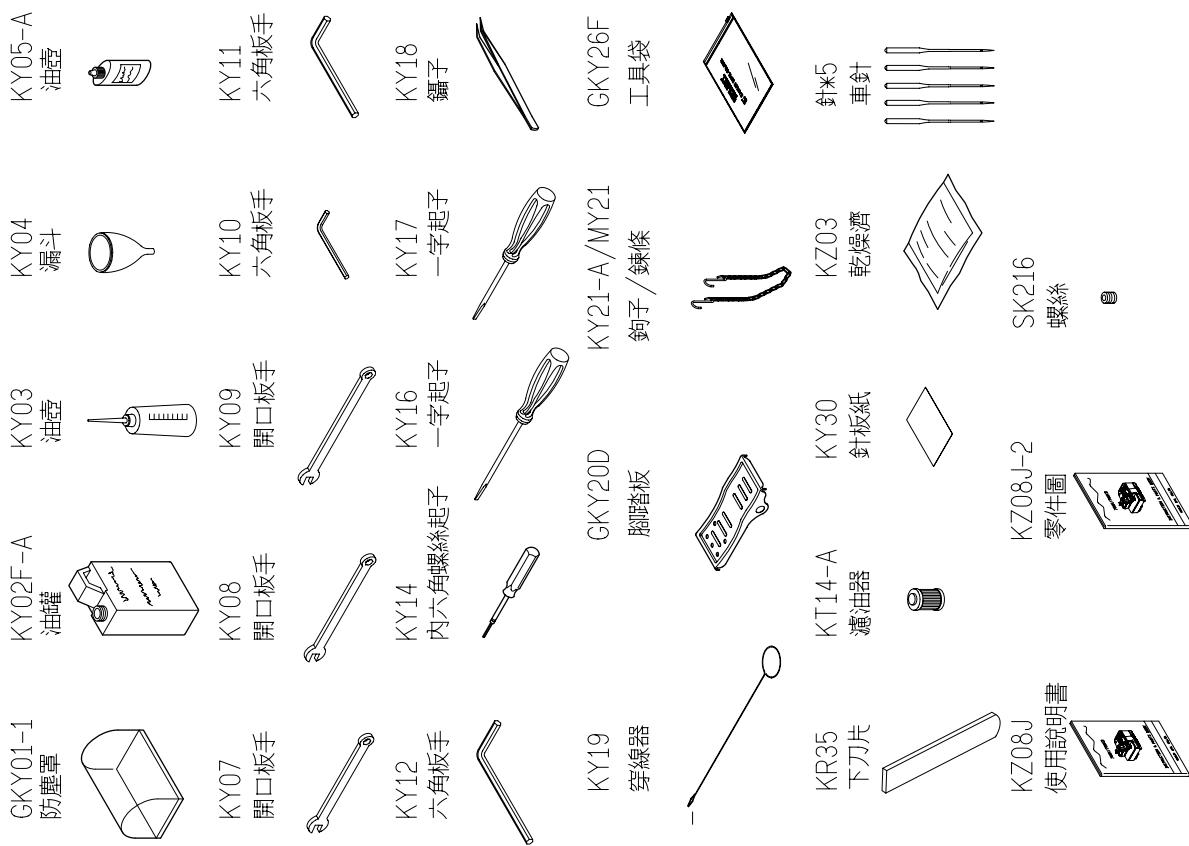
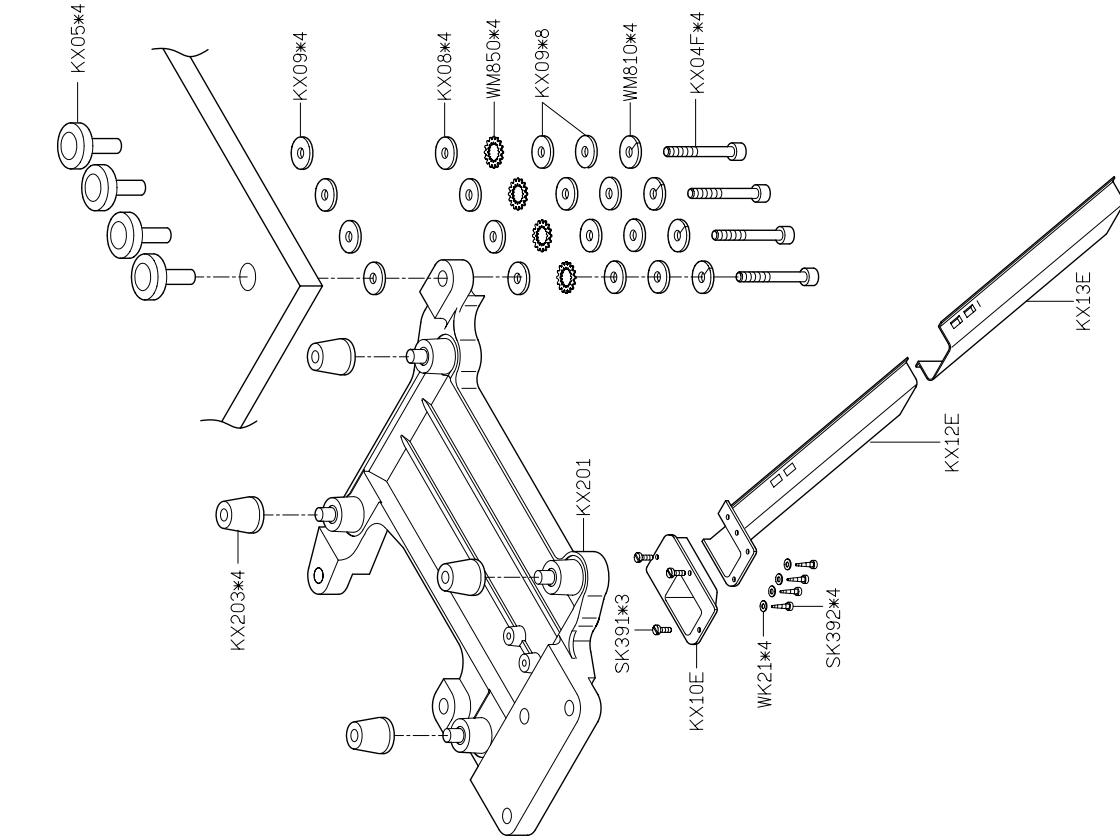
## PARTS LIST FOR KW GROUP

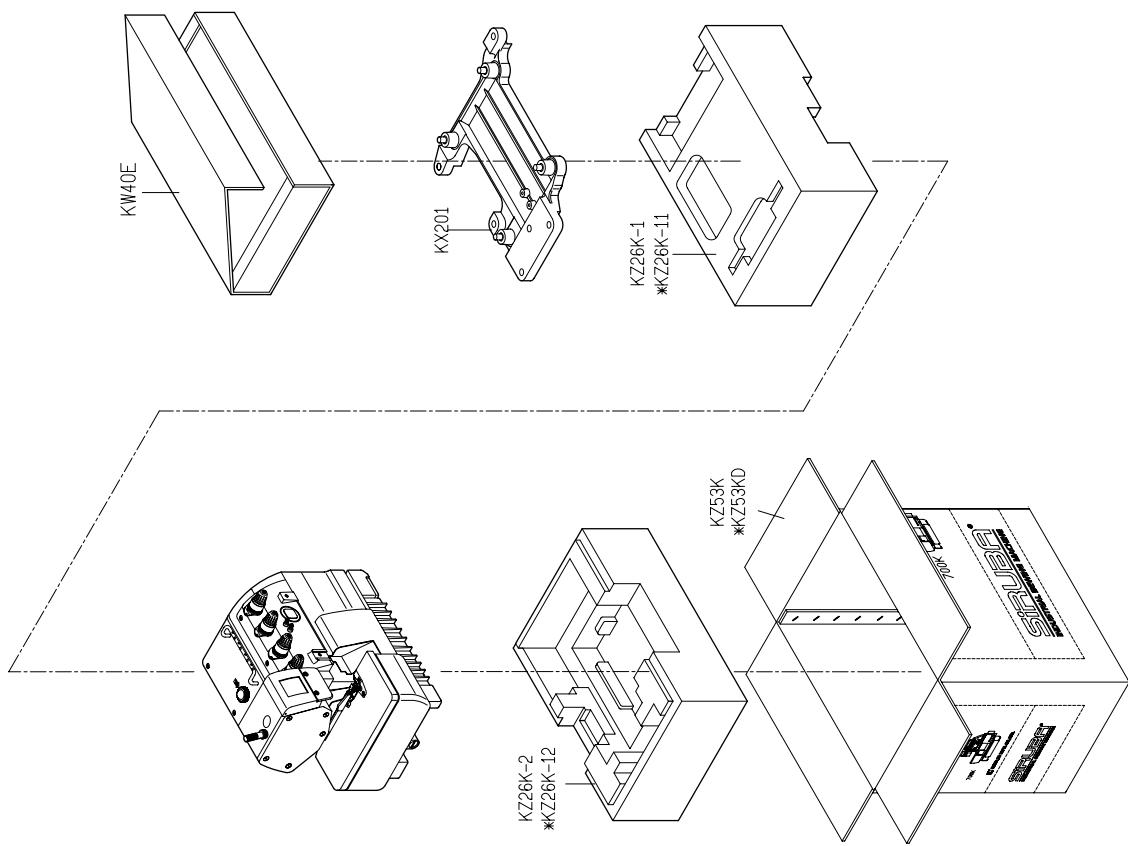


## PARTS LIST FOR KX GROUP

## PARTS LIST FOR KY GROUP

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**PARTS LIST FOR KZ GROUP**



# 700K

高林股份有限公司 KAULIN MFG. CO., LTD.